

HISTORIA DEL TRANSFORMER.

Como queremos escribir sobre esos descubrimientos que condujeron a la invención del transformador, debemos retroceder a un tiempo, antiguo en comparación con el desarrollo moderno de la electrotecnia. Para el punto de partida de nuestras observaciones tomaremos a Faraday, quien, al igual que Newton en mecánica, lideró el camino en el ámbito de la electricidad, y cuyo nombre es el más destacado en las relaciones íntimas con todos los inventos para la producción mecánica de la corriente eléctrica, y por tanto con el desarrollo posterior de Electrotecnia.

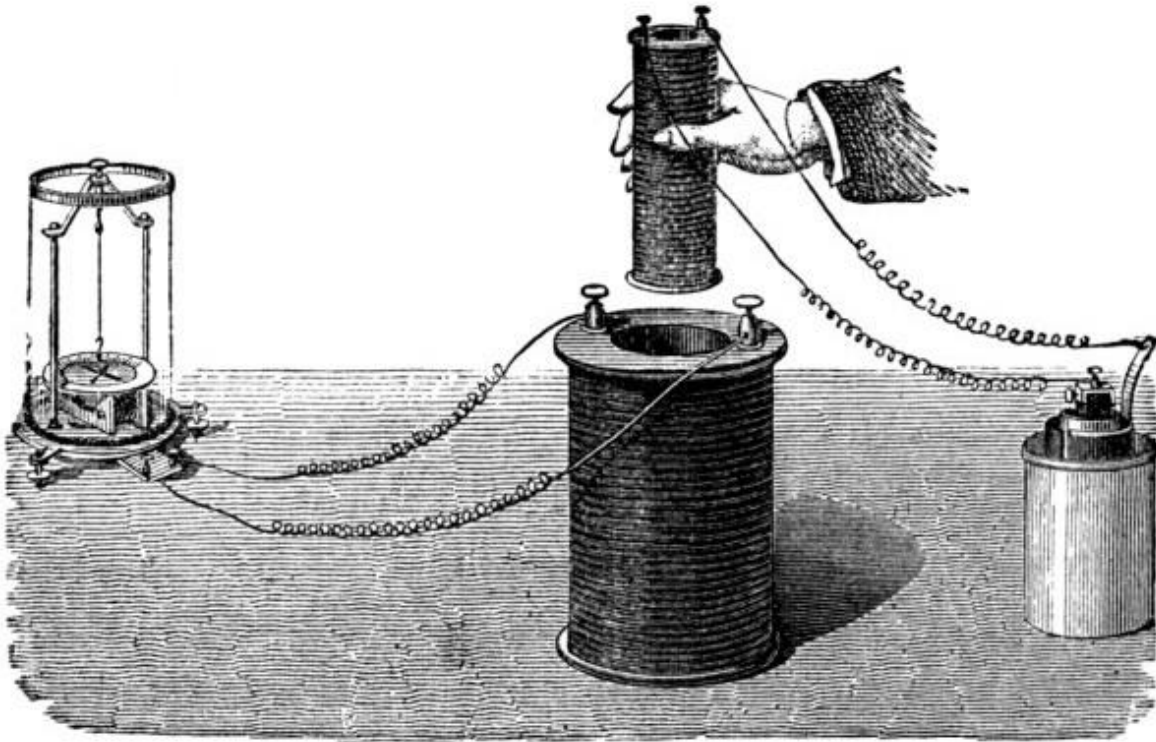
Faraday,
1831.

El descubrimiento más importante por el que debemos agradecer a Faraday es la de la inducción. Este descubrimiento fue realizado por él en el año 1831, y insinuado al mundo filosófico en un artículo presentado el día 24 Noviembre de 1831, apareciendo en las Transactions of the Philosophical Society en el año 1832.

El primer aparato de inducción de Faraday consistía en dos bobinas de alambre, el uno se deslizaba sobre el otro. Mientras pasaba la corriente de una a través de una de estas, descubrió que cada vez que el [2]El circuito de la bobina se abría o cerraba; una fuerza electromotriz era creada en la segunda bobina, que provocaba una breve descarga de corriente o corriente de inducción a fluir, siempre que el circuito de esta bobina fuera cerrado, como podría estar a través de un galvanómetro. La peculiaridad de esto la corriente inducida era que solo fluía en la segunda bobina durante el tiempo que tardó la corriente en la primera bobina en alcanzar su fuerza normal tras cerrar el circuito, o al interrumpirlo durante ese tiempo la corriente tardaba en disminuir de su intensidad normal a cero.

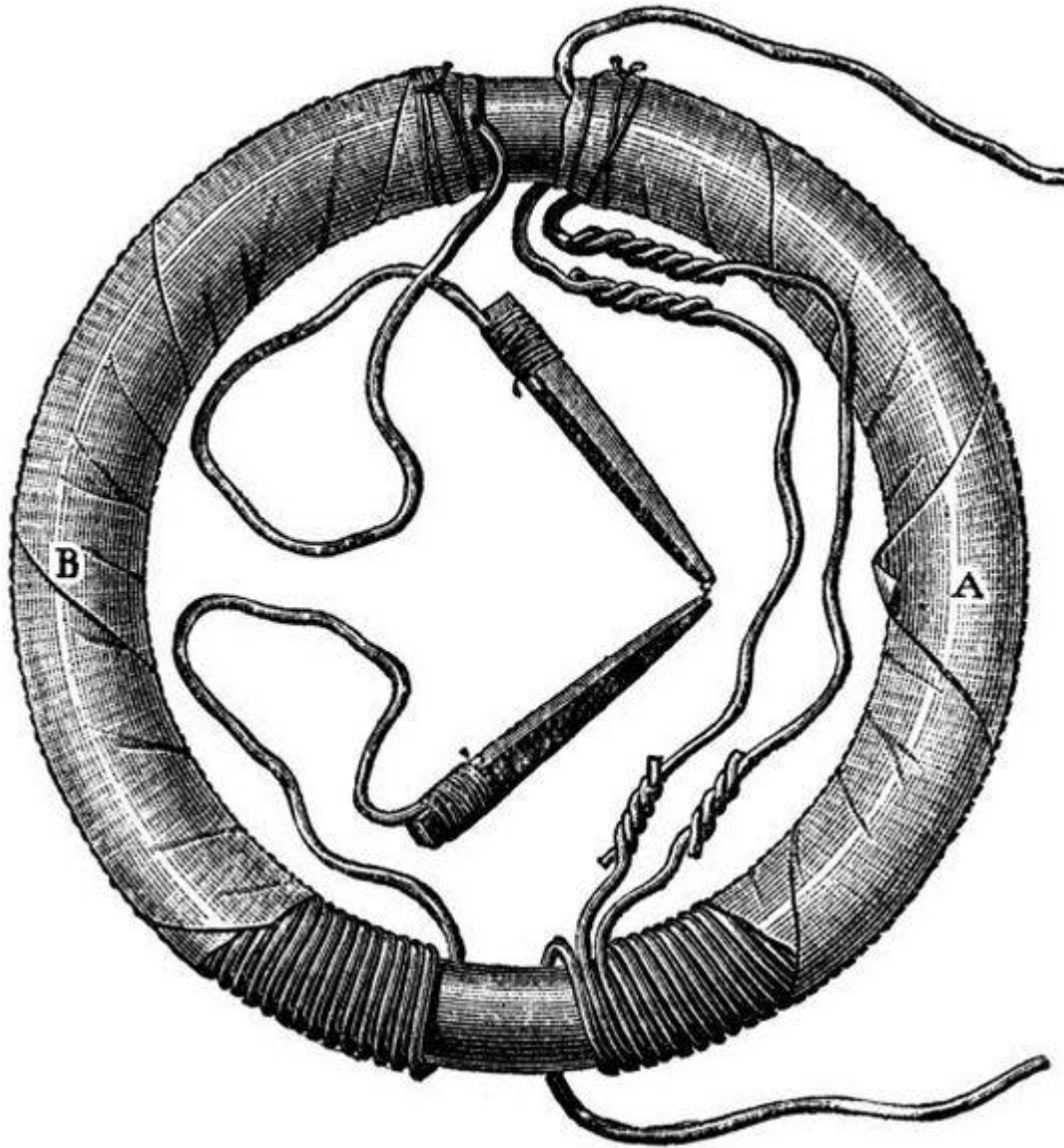
Este descubrimiento sin duda pertenece al dominio del transformador, la inducción es el precedente físico sobre el que se basa el transformador basado; de hecho, un transformador es en principio un aparato de inducción.

Fig. 1.



La Fig. 1 representa la disposición de este experimento fundamental. El La bobina primaria está conectada con la batería, la secundaria con la [3]Galvanómetro. La bobina primaria, para obtener el mejor efecto, es colocado dentro del secundario, y al abrir y cerrar su circuito La aguja del galvanómetro se lanza hacia un lado u otro respectivamente.

Fig. 2.

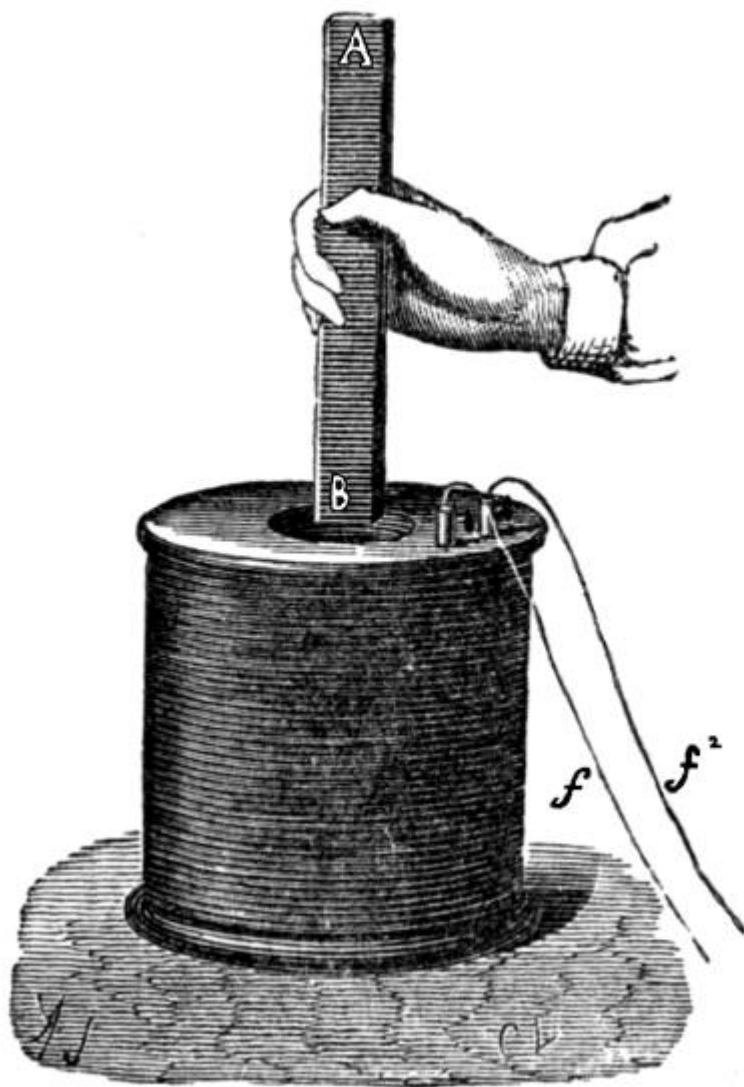


The arrangement, as in Fig. 2, made by Faraday showed itself to be an especially effective combination for the production of these induction phenomena. There were wound round an iron ring two separate wires of about the same length. The one coil was brought into connection with a [4]battery, and to the ends of the other a pair of electrodes were attached. The current from the battery being sent through the primary coil, lines of force were produced which ran almost altogether in the iron core. As the core possessed only a very small magnetic resistance, the intensity of magnetisation was very great, and on closing the primary circuit a strong inductive effect on the secondary coil was produced. Faraday obtained with this apparatus the first sparks of induction. The apparatus is all the more interesting as, although not completely without poles, it at least forms a closed magnetic circuit. It has much likeness to the

non-polar transformer of Zipernowsky, Déri, and Bláthy, but it may be easily shown to be not entirely poleless. Poles mean, in electrical as well as magnetic circuits, those points between which the greatest difference of potential exists. A current without difference of potential can only flow in an electrical or magnetic circuit when the loss of potential in each part of the length of the circuit, viz., the product of resistance and current, is equal to the gain of potential, that is the magneto-or electromotive force; therefore a current without difference of potential requires that the resistance and magneto-or electromotive force in each part of the length be the same. Now the magnetic resistance of a symmetrical iron ring is constant in all parts of the length of its magnetic circuit. In the case in question only one half of the ring was excited, therefore poles must have been formed at both ends of the exciting coil. The [5]ratio of transformation of this apparatus of Faraday's was equal to unity, so it had therefore no claim to the designation of "transformer."

The induction apparatus of Faraday in its simplicity was in a certain measure the embryo out of which all dynamos and transformers have developed. We have seen how the first induction current was discovered by making and breaking the current from a battery in the primary coil. This method was at first adhered to, until Faraday remarked that when the secondary was quickly drawn out of or put into the primary coil, induced currents were also produced without requiring to break the circuit, the wires of the secondary coil cutting the lines of force in the magnetic field of the primary coil. He then replaced the primary coil and battery by a permanent magnet, which was likewise dipped into the induction coil, Fig. 3.

Fig. 3.



Henry and Page, 1836.

From this, and from the later development of this invention, it follows that the question was not of a transformer in the present sense of the word, but of a secondary generator. Transformers as at present understood were first known in Europe as the Ruhmkorff's induction coil. Before we take up this invention we shall mention a much earlier [6] and like invention, which had already been made in the United States in the year 1838. This was the induction coil of Professor Page, and was the outcome of another invention by Professor Henry, whose apparatus was only a single induction coil. The first public notice of Professor Page's apparatus appeared in the Silliman-Journal of 12th May, 1836, under the title, "Methods and trials of obtaining physiological phenomena and sparks from a heat engine by means of Professor

Henry's apparatus." In May, 1837, Sturgeon published, in the "Annals of Electricity," in London, a description of the apparatus of Henry and Page.

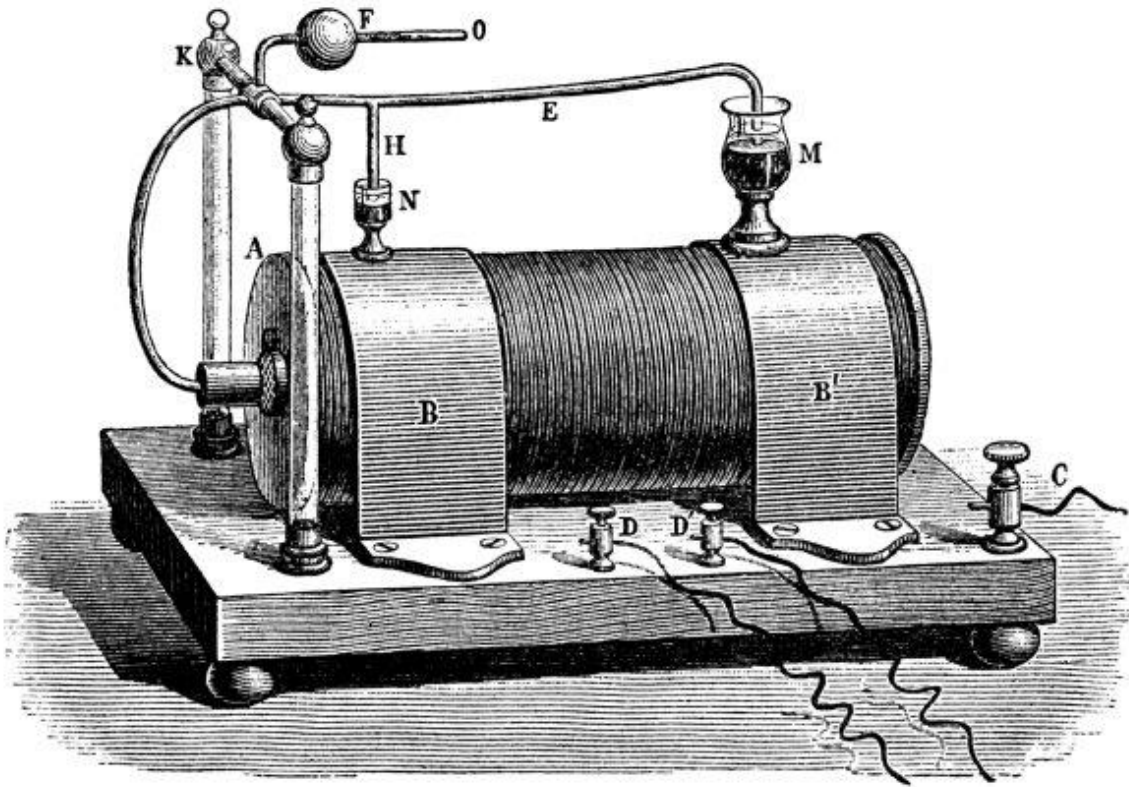
Callan, 1837.

Callan, an English student of physics in Minnoth, showed first, in the year 1837, that if high tension was wanted, it was necessary to employ thick wire for the primary and thin for the secondary coil. Before this time wires indeed of different lengths, but of equal cross sections, had always been employed. His apparatus was not so bad as those before known, but still stood far behind that of Professor Page.

Page, 1838.

The arrangement of Professor Page's apparatus, which is shown in Fig. 4, was as follows:—Two coils of wire well insulated from one another were wound on to a bundle of iron wires. A self-acting contact-breaker was put into the primary circuit, and consisted of a double lever E, having on one of its arms two parts bent downwards, so as to dip into two mercury cups. The movement of the part H, as compared with that of [7]E, was so small that it remained always in the mercury. At M, however, when the lever was set in motion contact was broken and made. To prevent oxidation Page poured in a layer of alcohol over the quicksilver.

Fig. 4.



The continuation of the lever in the other direction of the axis, which was borne by two pillars K, was bent backwards, and on its end carried a cylindrical piece of iron standing before the end of the bundle of iron wires. If the primary coil were now placed in connection with a source of current, the iron core became magnetised, attracted the cylindrical piece of iron to itself, and by raising the lever E broke the contact at M. The iron core then lost its magnetism, released the [8]iron armature, and the play began anew. A counter-weight F, which could be shifted along another lever O, allowed the play of the contact-breaker to be regulated. It will be found that this interruptor was very like that constructed many years afterwards by Léon Foucault. The effects which Page produced by means of this instrument were much more intense than those produced by Ruhmkorff with his, as Page succeeded with only a single Grove element in inducing in the secondary circuit such a high electromotive force as produced sparks $4\frac{1}{2}$ inches in length through a vacuum tube—a result that Ruhmkorff, although his invention created such a great and well-deserved attention, did not attain. In the year 1850 Page built a much larger apparatus.

In order to give some idea of the magnitude of the electro-magnetic forces which came into play here, suffice it to say, that the exciting coils could hold suspended in the air in their interior an iron core weighing 520 kg. The primary or magnetising coil

was of square copper wire, with a side measuring $\frac{1}{4}$ inch, and a battery of 50 to 100 Grove elements was employed, the immersed area of the surface of the plates being 100 square inches. This apparatus gave sparks of great length. When, with maximum current strength, the primary circuit was broken, sparks of 8 inch length were received.

Ruhmkorff, 1848.

Ruhmkorff constructed, in the year 1848, the so-called spark-inducer named after him, the object of which was also to convert currents of low tension into those of very high tension. With this coil and like [9] coils of larger dimensions effects were produced, but only such as were afforded by the common forms of frictional electrical machines. All things considered, it is not a little surprising that while the invention of the Ruhmkorff coil was still in its infancy, the wonderful output of Page's apparatus was still, even in the year 1851, quite unknown in Europe.

Fig. 5.

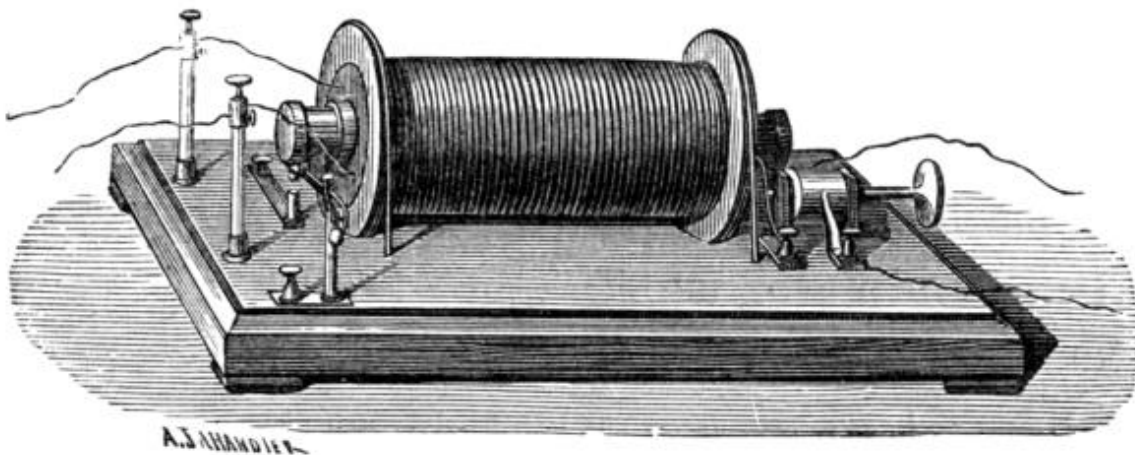


Fig. 5 represents the earlier form of the Ruhmkorff apparatus. It consisted of a bobbin of good insulating material; thoroughly dried wood, or better, hard rubber. The two end pieces of the bobbin were usually made of grooved glass discs, and were bound down to the bedplate of the apparatus by two wires. Inside the coil was the already often-mentioned bundle of iron wires. The primary or inducing wire was next wound upon the bobbin. As this wire had to carry currents of comparatively great strength, it consisted of only one or a few layers of thick wire. The circuit of this coil was completed as far as two terminals on the bedplate, first passing through an interruptor like what has already been described. Over the primary coil, and after a [10] sufficient layer of insulation had been added, the secondary wire was wound. As this wire was

destined for very small currents, it was of as fine wire as it was possible to wind. In order to obtain high potential it was necessary that the secondary should possess many turns. In the earlier coils a length of between 8 and 10 kilometres was used; in the coils now made this length has been increased to between 50 and 70 kilometres. The ends of the secondary coil were connected to terminals insulated on glass pillars. It was not nearly sufficient insulation for the secondary wire to be covered with silk, but every layer was well soaked with dissolved shellac, and then well dried as it should be. A condenser in connection with the primary coil was placed under or in the bedplate, which was usually a box. This condenser was, and is still, often made thus:—On both sides of a strip of paraffined paper, several metres long and of convenient breadth, tinfoil is stuck, at the same time leaving a sufficient margin of paper for insulation. The whole is then folded together suitably. The effect of the coil is substantially enhanced when the sheets of tinfoil are each connected to the circuit of the primary coil in such a way that the condenser is in shunt to the interruptor.

In Fig. 6 is shown a newer form of Ruhmkorff's coil, with an interruptor like the mercury contact-breaker which we have before described. According as the movable weight is raised or lowered, the oscillations of the lever, and consequently the induced currents, follow one another more slowly or more rapidly.[11]

C. T. and E. B. Bright, 1855.

We find a further development or modification of the invention of Page and Ruhmkorff, patented by the brothers C. T. and E. B. Bright on 21st October, 1852, and No. 2103 in the year 1855. In the latter of these patents the inventors state what follows concerning the nature of their inventions.

Fig. 6.

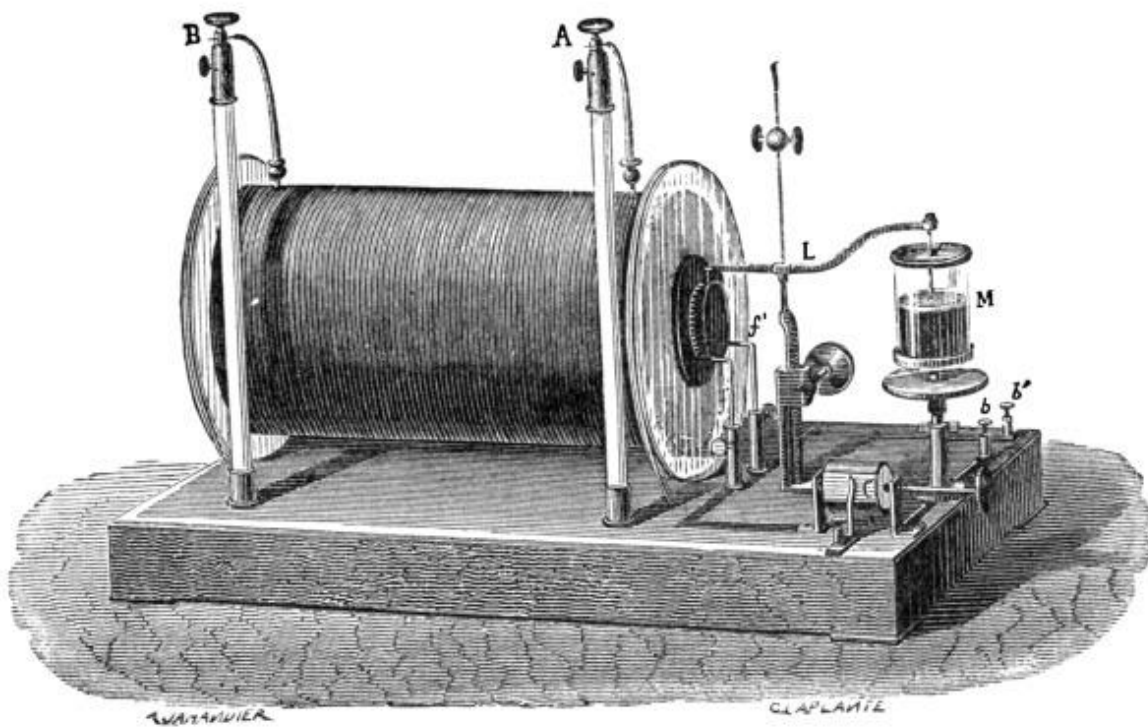


Fig. 7.

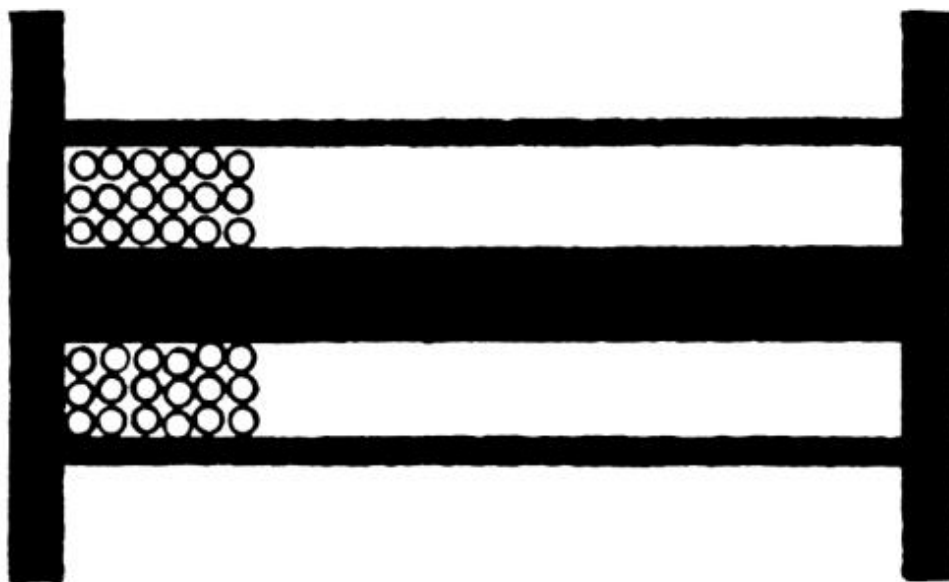
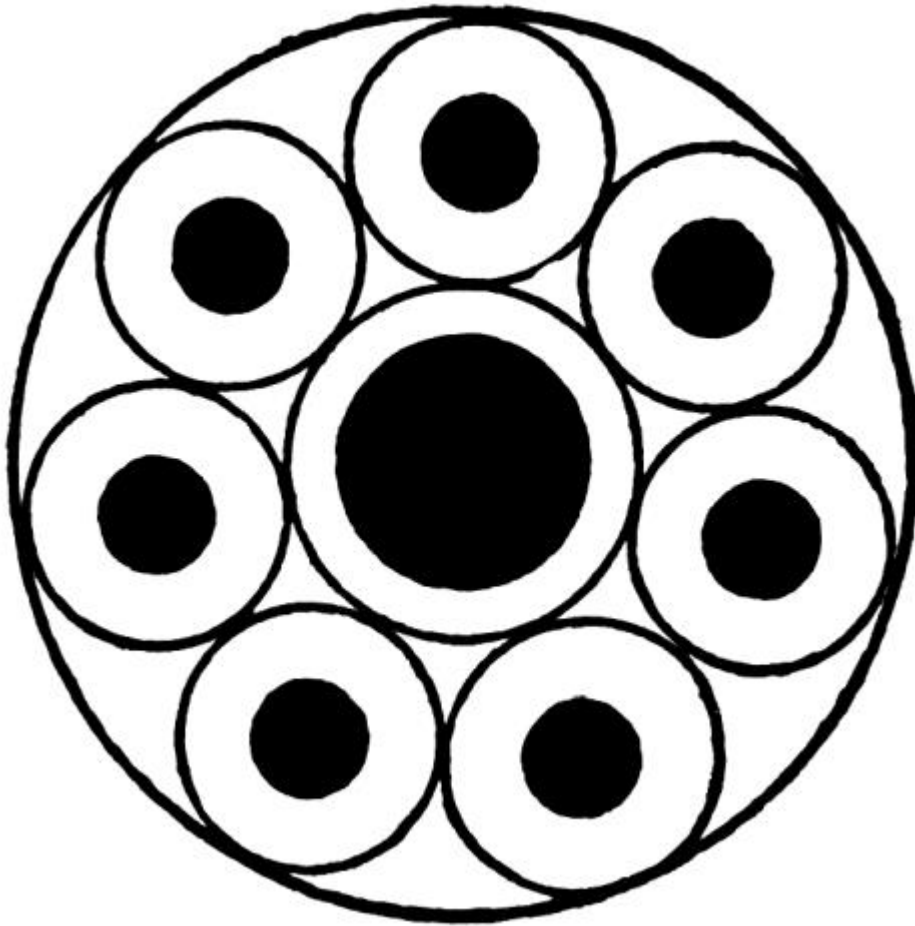
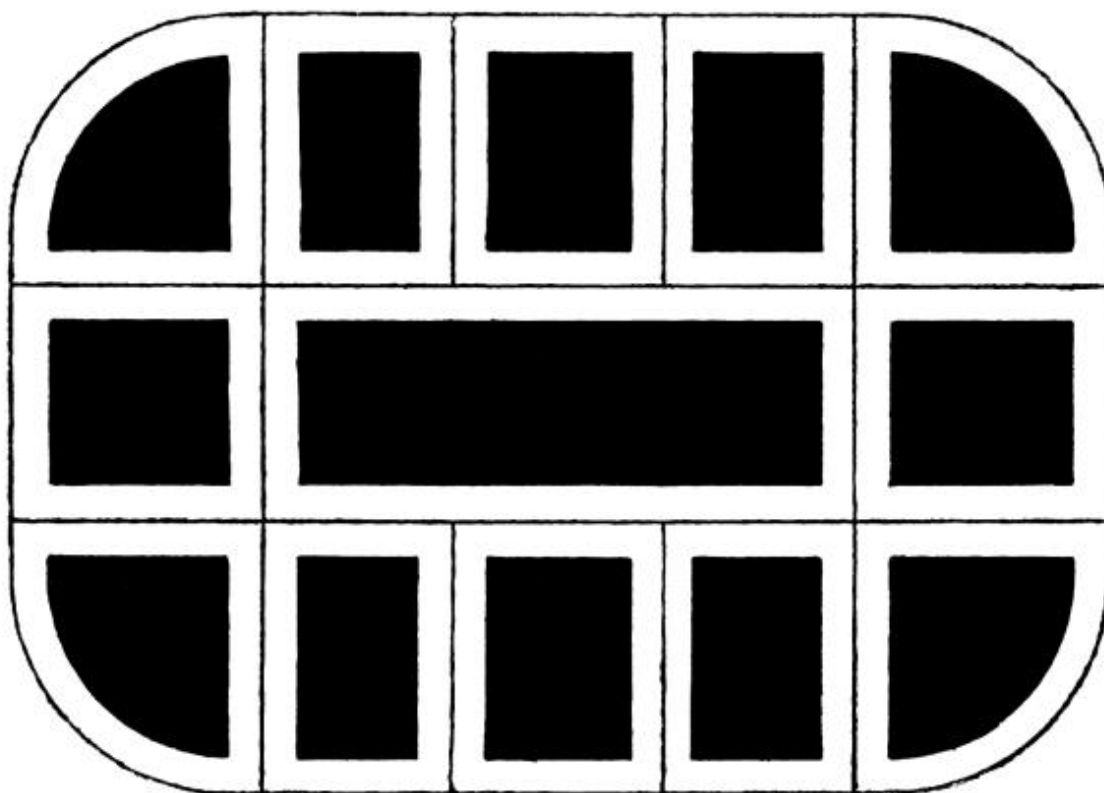


Fig. 8.



“A section of an induction coil made after this manner is shown in fig. 7, having a very strong effect. The primary wire, of which only a part is shown, is wound on an iron core, and outside is surrounded by an iron cylinder. Both of these are metallically connected by the flanges of the bobbin, which also are of iron. The secondary coil may also be surrounded by an iron tube, and if the resistance of the circuit be [12]extraordinarily great with still more primary coils, or it may be also contained in the same tube as the primary. In cases where it is found necessary to increase the quantity of the electro-magnetic effects, we find that the forms shown in Figs. 8 and 9 are very effectual, and may be varied on the same principle. The iron core in the middle is wound with the primary wire, and is surrounded by the other iron cores, which are fixed into the large flanges of the middle core, and carry the secondary coils. Should still greater effects be required, more primary [13]or secondary coils connected in series with the others may be added outside, in order to produce a greater extension of the poles and a more extensive induction.”

Fig. 9.



This patent is interesting also for the fact that in it we find a disposition of parts, viz. the arrangement of several induction coils in ranks, and connected with one another in parallel, which nearly 30 years later was taken up and practically used by Gaulard.

Harrison, 1857.

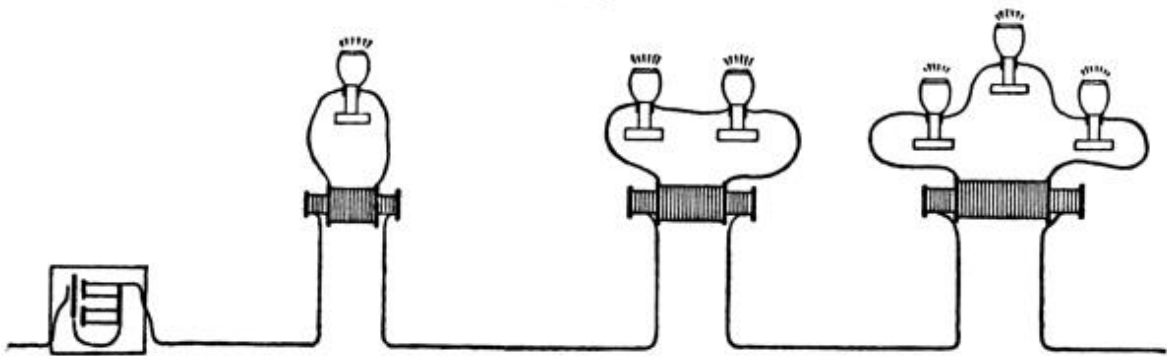
Among the patents of the year 1857 there is an English one by Harrison, claiming as its object the passing of a primary current through one or more induction coils, and the connection of the secondary coils with the carbons of an arc lamp. There is nothing remarkable in the description.

Jablochkoff, 1878.

The last attempt to use induction coils for industrial purposes is met with in the year 1878. In this year Jablochkoff took out a German [14] patent, which was also carried out in practice. He required currents of very high tension to feed his kaolin lamp; at that time such currents could only be produced by induction coils. He writes as follows in his patent:—

“Die Herstellung einer elektrischen Beleuchtung nach meinen System begreift eine Serie von Induktionsrollen in sich, wovon die inneren Drähte in eine elektrische Leitung eingeschaltet sind.”

Fig. 10.



Jablochkoff used intermittent direct currents as well as alternating currents. The arrangement shown in Fig. 10 was for the former. He states concerning this:—

“In diesem Falle sind die Induktionsrollen mit Unterbrecher und Kondensator ausgestattet, oder man kann auch, wie die Zeichnung nachweist, einen und denselben Unterbrecher für alle Rollen anwenden. Die Induktionsrollen $B^1 B^2 B^3$, nach einen beliebigen Prinzipie konstruirt, sind in der Nähe der Lichtherde angebracht.”

[15]Concerning the employment of alternating currents, Jablochkoff says:—

“Diese Disposition weicht von der ersteren nur durch die Weglassung des Unterbrechers und des Kondensators der Rolle ab.”

Fig. 11.

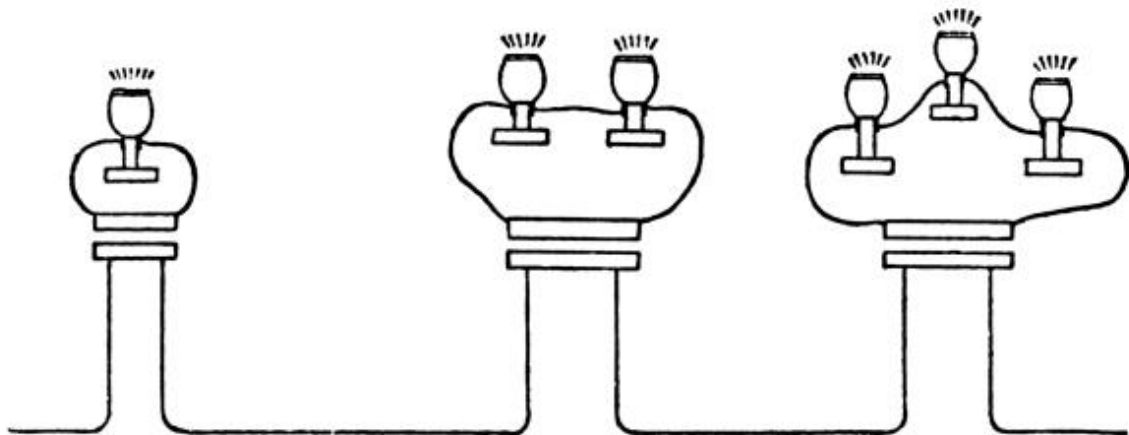
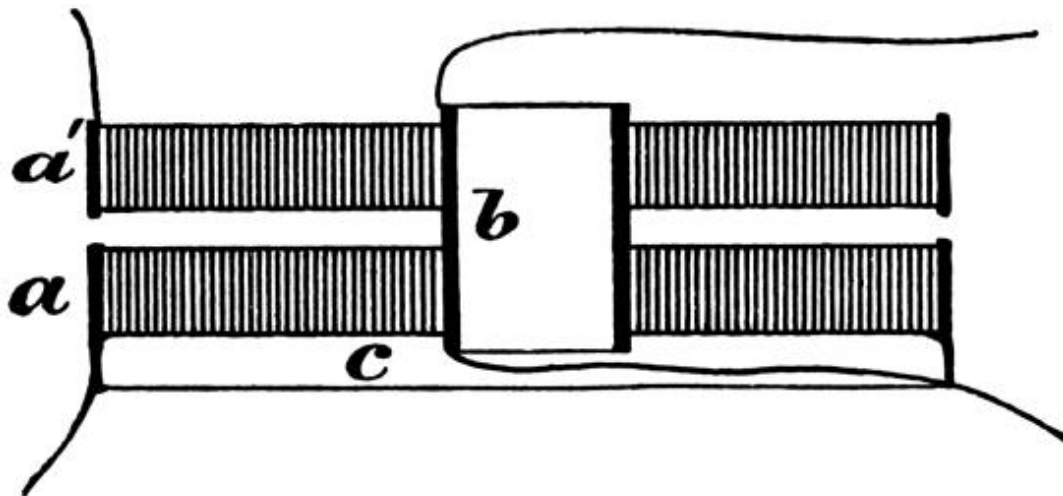


Fig. 12.



“Die in Fig. 11 angewendeten Rollen sind in Fig. 12 detailliert gezeichnet. Auf einer kreisförmigen Scheibe C aus weichem Eisen erhebt sich in der Mitte derselben ein hohler Cylinder *b* aus Holz oder anderem isolirten Materiale; um den unteren Teil des letzteren ist die Hauptspirale *a* gewickelt, welche aus bandförmigen Kupferstreifen oder anderem Metalle besteht, *a'* ist die in gleicher Weise zusammengesetzte Induktionsspirale, deren Drahtenden zu den Lichtherden führen. Zwischen den einzelnen Windungen der Spirale sind Streifen aus Papierkarton oder einem anderen isolirenden Material angebracht. Die Spirale *a* ist in die Hauptleitung, wie Fig. 11 zeigt, eingeschaltet.”

[16]The second claim of this patent is also interesting, and reads as follows:—

“Die Einführung einer Serie von Induktionsrollen in den Umkreis eines beliebigen Elektricitätsgenerators zur Erzeugung einer Serie von Induktionsströmen, welche es gestatten, Lichtherde von verschiedener Intensität durch eine einzige Elektricitätsquelle zu versorgen, was zur vollständigen Teilbarkeit des elektrischen Lichtes führt.”

Jablochkoff's system as just described was to be seen working in the Paris Exhibition of the year 1878. A proper industrial application of this system does not appear to have taken place.

C. T. & E. B. Bright, 1878.

In the year 1878 the brothers Bright had also made further progress in the use of induction coils for electric lighting purposes, and in the same year they took out the English patent No. 4212, in which they described the use of alternating currents for working secondary apparatus or induction coils placed at various points where light was required. We shall here quote some very interesting sentences from this patent, which again show that the brothers Bright knew already in the year 1878 the properties of transformers suiting them for electric [17]lighting purposes; indeed they then anticipated the principles contained in the later patent of Gaulard. Here is an abstract from the description:—

“At each point where electric light is used, the electric lamps or groups of such lamps are fed by the secondary coil or coils of an induction apparatus placed there. The primary coils of all the induction apparatus are in the common circuit of one main lead, which is in connection with a battery or a magneto-electric machine placed in some suitable situation. The size and length of the primary and secondary coils of each induction apparatus is determined according to the number of lamps at each point, where the secondary current shall supply the electric lighting.”

E. Edwards & A. Normandy, 1878.

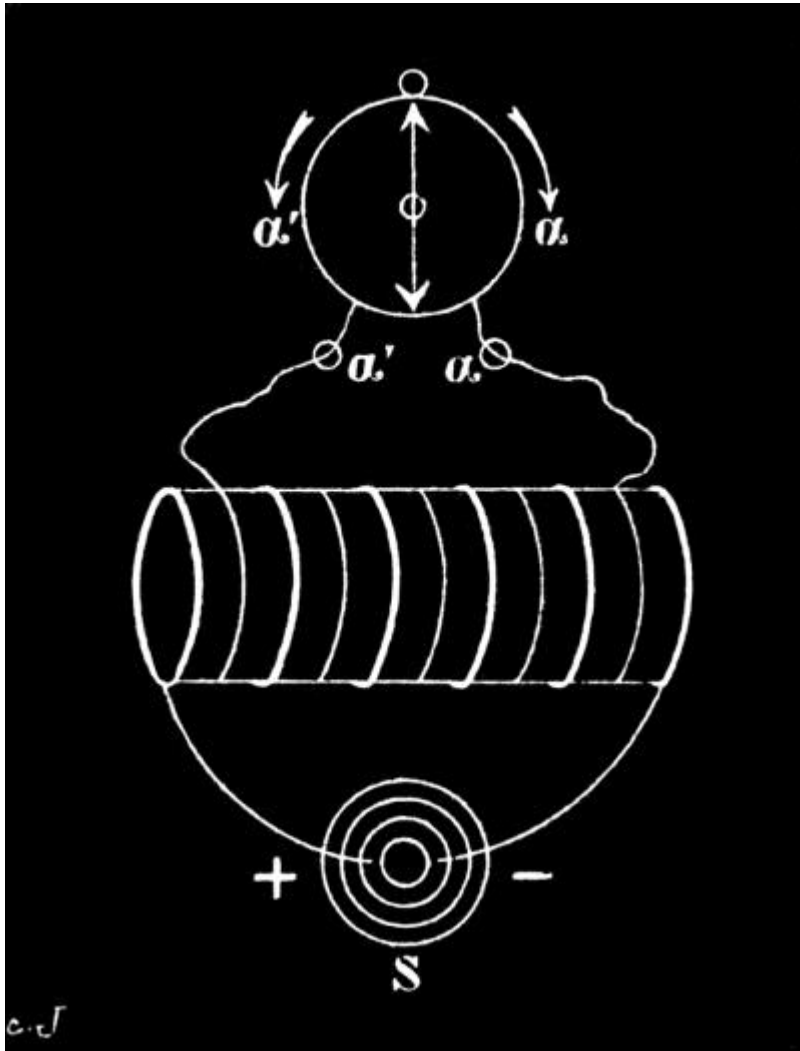
The employment of induction coils for the distribution of light, heat, and power was patented in England in the same year by Edmund Edwards and Alphonse Normandy. Among other matter in this patent there is as follows:—

“At or near every point where it is required that a light shall be produced, we arrange a coil (or series of coils) of insulated metallic wire or ribbon (preferably surrounding a bar or wires of soft iron), through which coil or coils the current from the principal wire first described can be passed when desired, or cut off by means of a key or lever.

Round, or adjacent to, each coil of insulated wire described, we form one or more secondary coils of insulated metallic wire, or ribbon, arranged so that the passage of the rapidly intermittent current of electricity, as described, through the primary coil or coils, generates a corresponding current of electricity in each of the secondary coils.”

[18]

Fig. 13.



Strumbo, 1878.

In the same year, Strumbo had also constructed a secondary generator like that of Gaulard, and a description of it was contained in the newspaper 'Le Monde,' of 24th October, 1878. It is of note in this apparatus, which we have illustrated in Fig. 13, that the primary and secondary wires were wound side by side, and that both coils had the same relative position to the iron core.

Harrison, 1878.

Harrison also, in the same year, took out a patent having the same object as his of the year 1857. Both patents proposed the connection of induction coils in series. This is especially clearly mentioned in the [19]latter of these, as there he says that both induction coils are put in circuit at intervals along the main lead, or primary circuit, so that one or more coils are near the places where lamps are to be fed.

Meritens, 1878.

We find in Meritens' English patent, No. 5257, of the year 1878, the series connection of primary coils in the dynamo-circuit also described.

Meritens intended to employ, in place of the many separately insulated circuits of the alternating dynamos of that time, only a single circuit, fed from one large or several smaller dynamos. A large number of induction coils connected in series, were to have been distributed in the different districts of a city. Besides this, Meritens made a combination of the secondary coils, so that he was in a position to produce currents and potentials of various dimensions.

Fuller, 1878.

We now come to an inventor, who, in his time, exercised a great influence upon electric lighting by means of transformers, and whose system was in every way a great advance on those of his foregoers. This man was named Jim Billings Fuller. He began to study electric lighting in his laboratory at Brooklyn in the year 1874, giving his whole energy for this object. Fuller's system of current distribution was first patented in America in the year 1878. The patent No. is 210,317, of 26th November, 1878. His apparatus is represented in Fig. 14. It consisted of an induction coil on which an electric lamp was mounted, to all appearances a Jablochkoff candle. The induction coil, to which we shall return later on, was built in the form of two horseshoe magnets [20] joined together, and having consequent poles at the small coils in the middle, after the manner of the magnets of a Gramme machine. The four large coils are the primary or exciting, the four small coils on the poles of the double magnets are the secondary coils.

Fig. 14.



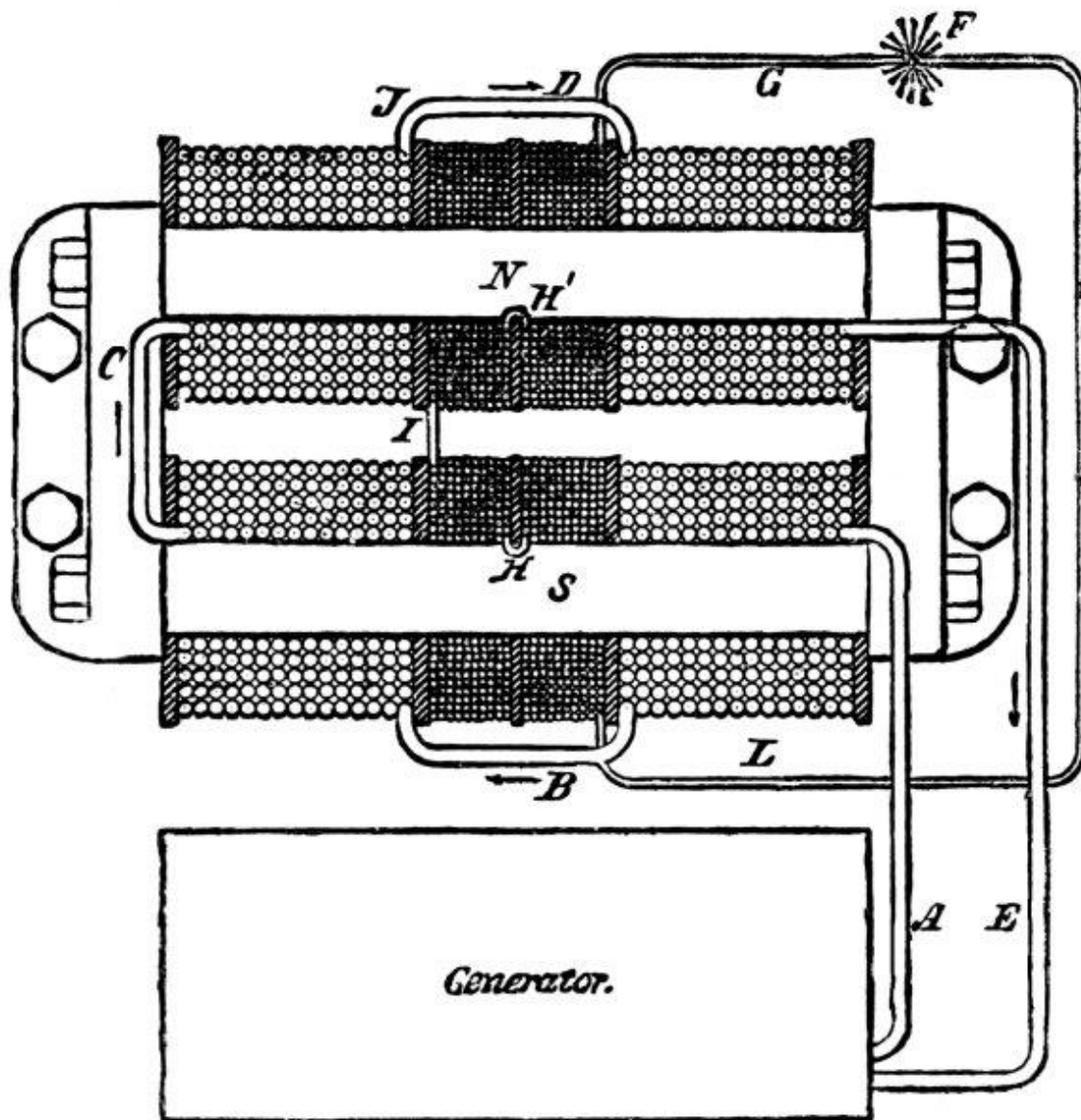
The lever MN was of iron, and served to weaken the effects of induction, inasmuch as it formed a magnetic short circuit. Here we find for the first time the employment of a regulating device. Fig. 15 illustrates the method of connection.^[1] As already mentioned, Fuller succeeded in setting aside many of the defects which were adhered to in the many very badly constructed transformers of his predecessors. While he was busy carrying his invention into practice, he became a sacrifice to his over-great activity, and on the 15th February, 1879, he was taken away by illness. Only a few hours before his death, he called his foreman to himself, and explained to him the principles of his system. After ending his explanations, he asked him if he had understood all that he had said, and, on receiving an answer from him that he had, he smiled contentedly, and a few moments later he ended a useful life, which had given so much promise of good results.[21]

E. H. Gordon, 1880.

In the year 1880 Edward Henry Gordon took out the English patent No. 41,826. Gordon had constructed an electric lamp based on the fact that when a current of sufficient electromotive force was passed over the space between two balls of platinum or platinum iridium, the balls were rendered glowing white. These balls were suspended by thin platinum [22]wire, or the supports were of platinum, serving also to carry the current. For the production of overspringing sparks, it is well known that a great difference of potential is necessary, so Gordon was obliged to have recourse to induction coils, which he intended to excite by means of magneto-electric machines, or alternating current dynamos. In his patent he describes how this idea should be

carried out, and he actually did feed two lamps of 50 c.p., or one of 100 c.p. The apparatus is described as follows:—"The primary consists of a bundle of iron wire 1·3 inch diameter, and 18 inches long. Three layers of insulated wire 0·08 inch in diameter are wound on it. The secondary is wound on an insulating tube, and consists of about two-thirds of a mile of wire 0·0075 inch diameter, covered four times with silk. It is wound in 60 discs." "There are three binding screws, one at each end and one in the centre, so that the whole coil, or either half separately, can be used for one lamp."

Fig. 15.



We do not find in Gordon's patent the slightest indication which would justify us in ascribing to him the invention of a system of distribution by transformers as known at

the present day, but, on the contrary, it is clearly shown that the fundamental conditions of such a system of distribution were unknown to him, for he laid the chief weight upon connecting the induction coils in series, and on the production of high electromotive force necessary for his lamp. Over and [23]above this, he was of opinion, as he stated prominently, that the more advantageous kind of dynamo was one such as that of de Meritens, having many coils of thin wire, which were connected to separately insulated leads.

Let us look back upon the inventions which were made in the domain of electric lighting by transformers from the time of Faraday's discovery of induction up to the year 1880. There we see that three distinct characteristics were possessed by all the systems invented up to that year. These three characteristics lay in the construction, the ratio of transformation, and the method of employing the transformers. Single transformers, with two or more poles, were used. The ratio was either 1:1, in which case the induction coil is really not a transformer, or it was from a low to a high electromotive force; but nowhere do we find that currents of high electromotive force were converted into those of low electromotive force. The idea in the use of transformers was that of division, not that of distribution of electric energy. The difference between division and distribution of electrical energy is, in the main, as follows. By a division of electrical energy it is meant that a fixed amount of produced energy is divided into pre-determined parts of a certain number and size, while it remains indifferent, as far as the total energy is concerned, in what manner and how many of these parts are usefully employed. By distribution of electrical energy it is meant, on the other hand, that the energy produced is variable according to the variable requirements of consumption, the maximum requirement being pre-determined from the number and size of the local [24]requirements, which also vary relatively to one another. Of the last of these systems there is no indication in any of the inventions of induction coils up to this date.

If we seek for the cause of these characteristics, we find that the reason why transformers with two or more poles were constructed is, that the electricians of those days either did not know or did not understand the principles on which a proper transformer should be constructed. With them the idea of a magnetic pole acting on a wire near it was always present, while they entirely overlooked the fact that the electro-magnetic force, not the pole, produced the electromotive force in the wire. On account of this they were of opinion that free poles in a transformer were not only not a drawback, but, on the other hand, a distinct advantage.

We find that Fuller especially held this view. He sought not only to have in his apparatus two simple poles, but double poles, and indeed he patented this arrangement of his transformer. The first claim of his patent reads thus:—

“The double electro-magnet herein described, the main coils of which are included in the circuit of a main conductor from a generator of alternating electric currents, producing in said magnet consequent magnetic poles, as shown, and around which poles are coiled helices of wire for receiving the currents induced by the polar changes, said helices being included in the local circuit with the lamp.”

[25]We must bear in mind that, as far as the ratio and idea of employment of a transformer are concerned, the problem at that time was quite another to what it is now. At present the transformer serves principally to render possible the carrying of the current to a great distance economically. The electricians of those days were not so far advanced as to be able to run arc lamps independently of one another on the same circuit, and this they held to be quite impossible, whether the lamps were connected in parallel or series. That apparatus was thought to be good which allowed separately insulated currents to be led from one source of current, each separate circuit going to feed a single lamp. The chief reason for this view lay in the fact that the extinguishing of all the lamps in one circuit could easily take place through the fault of one of them. At that time, when an arc lamp was cut out of circuit, it was replaced by a fixed resistance, instead of which it was thought that induction coils would have suited well. It may be casually mentioned that owing to this fact too sanguine hopes of the solution of the problem of independent working of lamps were aroused, through a want of sufficient knowledge of the laws of induction. There have also been apparatus other than induction coils used for the purpose of making the points of consumption independent of one another. We can only now recall the patent of Jablochhoff, No. 1638, which is based on the principle of connecting condensers into branches of a quickly alternating main current, from which arc lamps, [26]&c., were fed; also a like arrangement by Avernarius (Figs. 16 and 17), with the use of secondary batteries, which were to be employed for either parallel or series connection. ^[21]

Fig. 16.

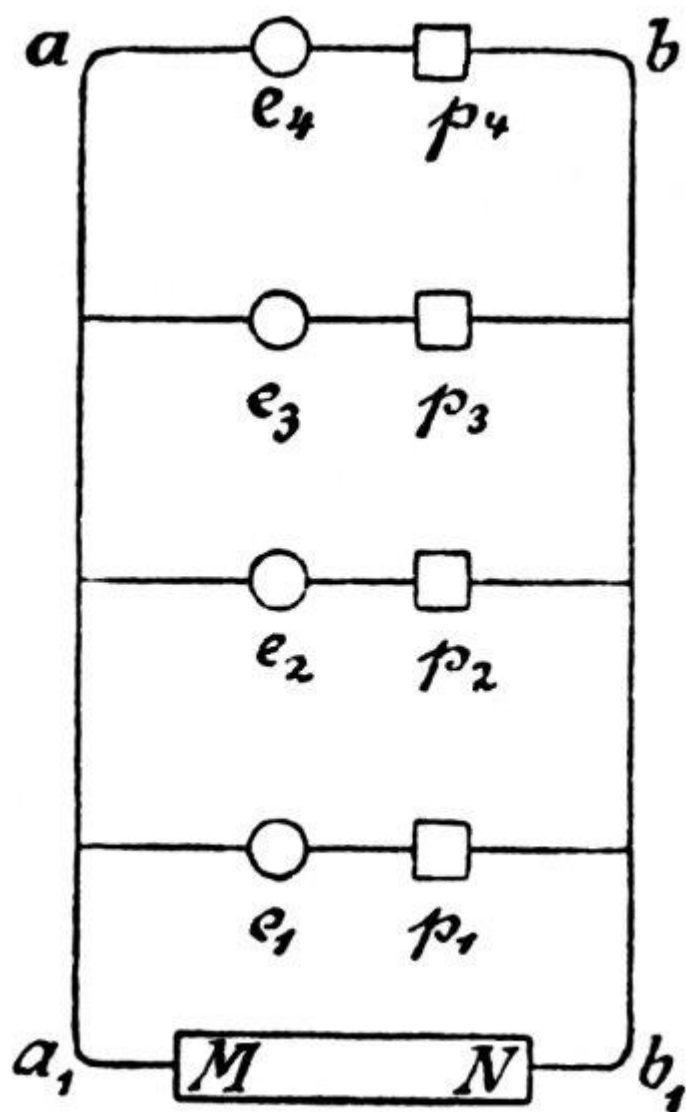
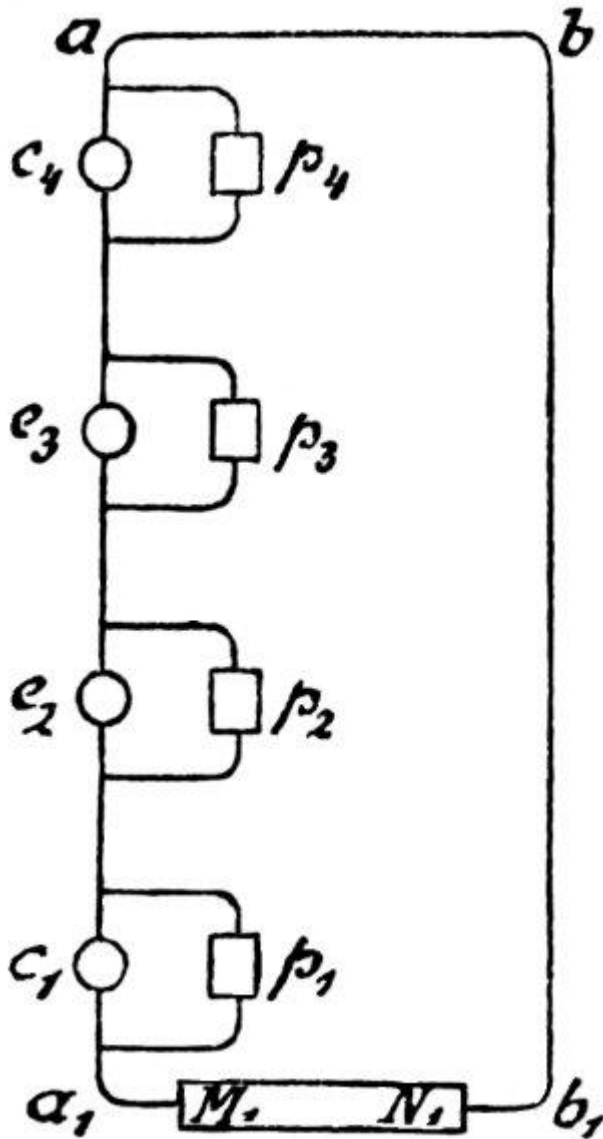


Fig. 17.



There were no transformers in those days which, in the present sense of the word “transformer,” convert high electromotive force to low to suit the consumers. On the contrary the apparatus, which was then used in electric lighting plant, was such as converted low into high electromotive force, or such that the ratio was 1:1, or nearly so, according as it was determined by the connection in series of the primary coils, and the difference of potential at the consumption devices; for example, the induction coils of B. Ruhmkorff, Jablochhoff, and Gordon.

[27]When, however, the term high electromotive force is met with in descriptions of the apparatus of that time, it must be taken to mean a great difference of potential between the terminals of the dynamo, not between the primary terminals of the transformers. Take, for instance, 100 transformers connected in series, run with a

difference of potential at the dynamo of 1000 volts, although it was not known at that time how to produce so high an electromotive force, still this would give across the primary terminals of each transformer the modest difference of potential of 10 volts. In this way the difference of potential at the generator was determined by the number of transformers in series. This system had plainly the great disadvantage, that no matter how tortuous a path the lead must follow, it had to pass through the primary coils of all the transformers, and the principles of a proper system of distribution were not present.

With the invention of the incandescent lamp the activity of inventors was given quite another direction. The systems of electric lighting up to this time were not sufficiently advanced to permit even of a *division*^[41] of the electric light, that is, the ability to feed even a small number of lamps from one generator. We shall only mention this invention so far as it helps to further the history of the transformer.[28]

Gramme made the earliest arc lamp that could be employed alone; then followed Jablochhoff, as the first who carried out practically, and with good results, the use of arc lamps in series or in parallel arc with condensers. Siemens and Halske then replaced the Jablochhoff candles with their differential lamp, which, although not offering an opportunity for a good division of light, was unexcelled in construction and manufacture, pointing out the way for further progress in arc lighting. This class of lighting was brought nearly as far forward as it is to-day by the introduction of continuous currents for this use by Brush.

With the invention of the glow lamp quite other aims were placed in the foreground for the electrical world. The incandescent lamp did not possess that unsteadiness of light which, with arc lamps, gave so much trouble to electricians. The prominent qualities of the glow lamp offered opportunity for the solution of a problem, such as gas had already solved half-a-century earlier, namely, the distribution of the electric light, or, more properly, of the electric current. For this, the already known and generally employed methods of connection were no longer sufficient. Edison was the first who demonstrated that the series method of connection was not suitable for glow lamps; at the same time he showed the advantages of parallel connection, coming forward with a thoroughly well thought and worked out system of distribution. By this means the change was made, and, from this time onward, all inventors were obliged to suit their systems to the demand, that each point of consumption must remain undisturbed by the variations of current which take place in the circuit.[29]

Marcell Depréz has laid down in a work of his,^[41] the laws which make it possible to hold the points of consumption of electric energy independent of one another, and,

excepting some inexactnesses which crept into his representation, these laws have been almost all carried out in practice since that time.

The system of direct distribution to glow lamps had the one well-known serious drawback, viz. that it only allowed of limited employment, because the cost of the leads, with equal loss of energy, increased with the square of the distance from the source of current.

It was therefore obligatory, in order to carry the current economically to greater distances, to seek new means and ways, without rendering inefficient the only practical system of connecting incandescent lamps in parallel. The experience which had already been gained in the economical carrying of high tension currents with arc lamps in series, pointed out that high tension currents should be used, and that in the secondary circuits of transformers fed by such a current, consuming devices could be connected as might be desired.

H. Enema, 1881.

Haitzema Enema, in the year 1881, was the first to go in this direction, and took out a patent for the feeding of glow lamps by means of transformers.

He followed the principle of making each secondary circuit and each point of consumption independent. The means to this purpose which he [30]thought to employ were not practical, and did not at all differ in substance from those of his predecessors. His system is remarkable for his method of connecting the induction coils in the main lead, i.e. in series, using the secondary currents from these coils to excite other coils from which tertiary currents were received, and these again were further used to excite quaternary currents, and so on. This procedure stands on a level with that of the famed dynamo-electric chain of Siemens and Halske, of which it has been asked, "To what purpose?"

The peculiarities of the system of Haitzema Enema become evident from the following extract from his patent:—

"Solche (nämlich die bekaunten) Induktionsrollen werden in den Hauptstromkreis überall eingeschaltet, wo der Strom abgezweigt (!) werden soll; und durch diese Einrichtung erhält zuletzt jede elektrische Lampe, oder jeder durch Elektrizität in Betrieb gesetzte Apparat seinen eigenen Strom."

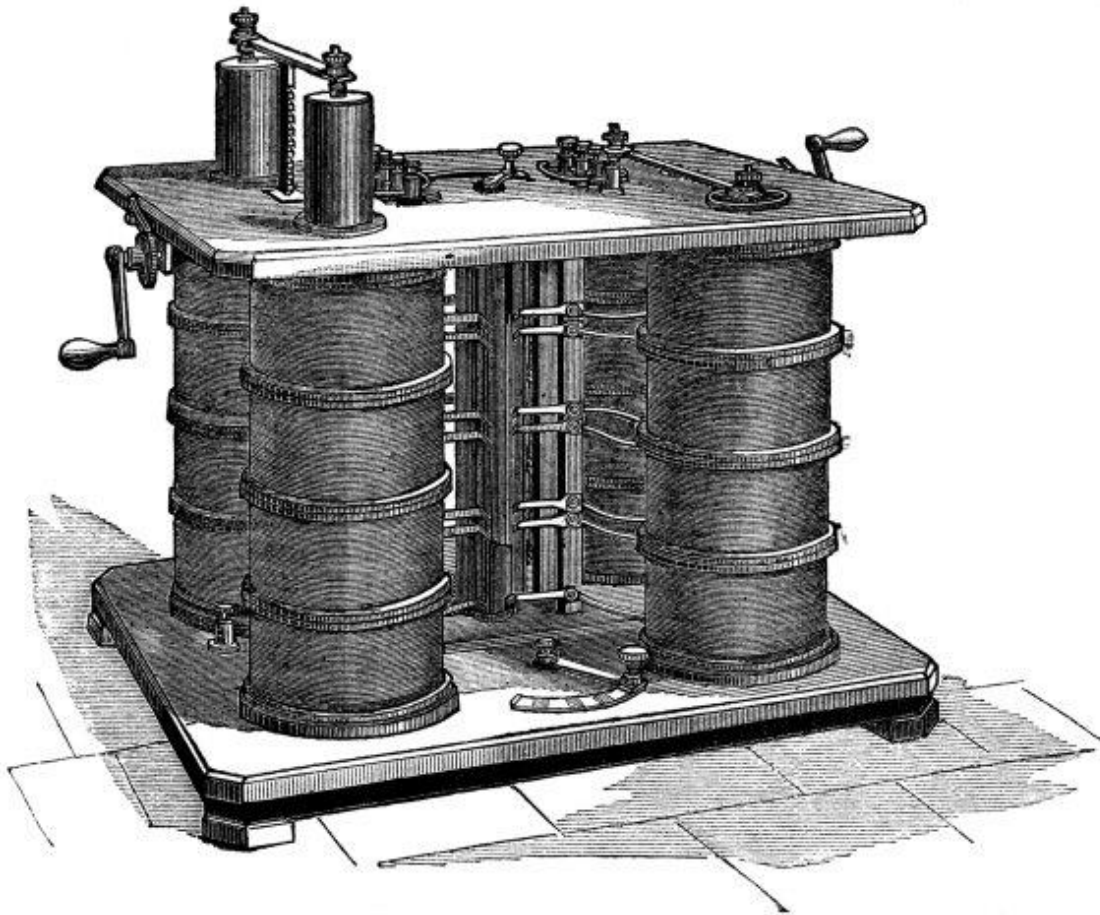
Haitzema Enema had intended, so far as this shows, to connect the primary, secondary, tertiary, &c., coils in series, and the main lead being a closed circuit, the

ends were taken to earth. The ends of the circuits of the secondary, tertiary, and further induced currents, were also connected together, or to earth.

Gaulard and Gibbs, 1883.

The first who came forward with an industrial employment of the series system were Gaulard and Gibbs, who, in the year 1883, placed before the public an installation of electric lighting in the Royal Aquarium in London.[31]

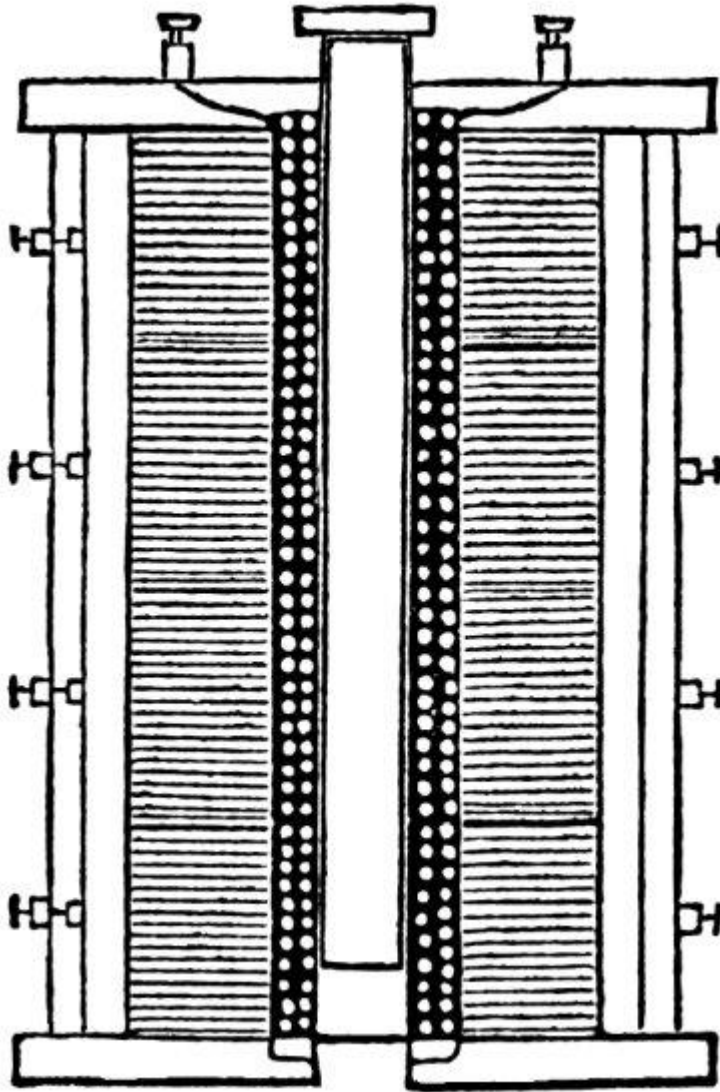
Fig. 18.



[32]There were two such apparatus as shown in Fig. 18, which were connected in series, and excited with 13 ampères from a Siemens' alternating current dynamo. The apparatus had the following construction:—The induction coils, a section of one of which is shown in Fig. 19, had three layers of primary wire, and the secondary was wound in four divisions, the ends of the wires of the divisions being led to a commutator. Fig. 20 shows this commutator placed in the middle of four induction coils. The ends of the secondary wires were connected to eight terminals on the upper plate of the apparatus, from which the current could be led away from each pair, or

combined at will. By aid of the commutator, the number of coils in circuit could be altered as desired. On the lower plate there was a second commutator, which served the same purpose for the primary circuit.

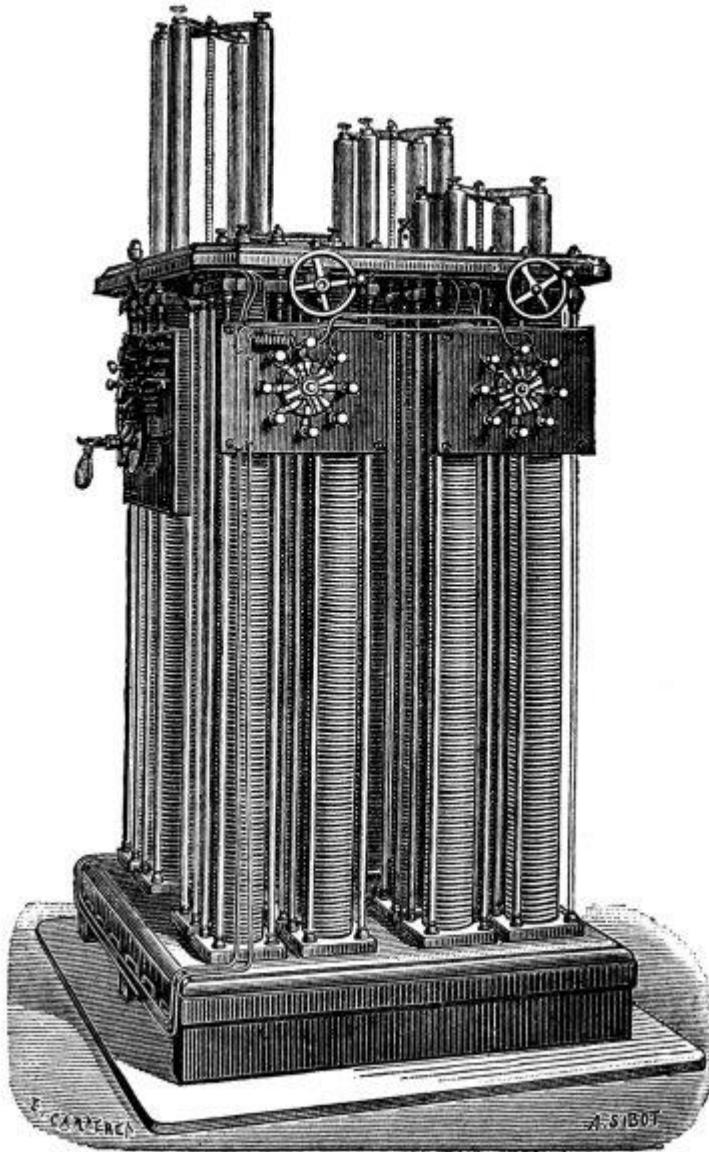
Fig. 19.



The core of the apparatus consisted of bars of insulated iron, and by means of a rack could be raised or lowered in the coils for the regulation of the current. Both of these arrangements had been already long known.

In the same year another installation for the lighting of some stations on the Metropolitan Railway was taken in hand and carried out.[33]

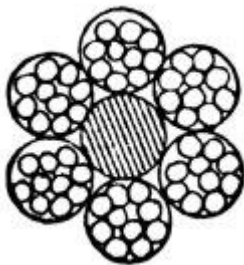
Fig. 20.



[34]The source of current was a Siemens' alternating current dynamo of type W0, which was excited by a continuous current machine. The potential was supposed to be 1500 volts and the current 11·3 ampères. The main lead connecting the transformers in series was of 7 wires of 1·5 mm. diameter, and was 22·9 kilometres long, having a resistance of 30 ohms. Three stations were supplied. At Edgware Road twelve coils, with their secondary coils in parallel, fed 30 glow lamps; and other four coils, also in parallel, fed two Jablochhoff candles. In Aldgate two coils supplied one arc lamp, and twelve more coils 35 glow lamps, each of 20 c.p. and three of 40 c.p. At Notting Hill there were 22 glow lamps and one arc lamp. In this last installation coils were employed with their coils arranged after a somewhat different manner. On a pasteboard or wooden cylinder of about 50 cm. in height a cable was coiled in layers.

The interior of this cable consisted of a 4 mm. copper wire well insulated with paraffined cotton, and around this, parallel to its axis, lay 6 cables or cords, each consisting of 12 wires, also insulated with paraffined cotton (Fig. 21). The wire of 4 mm. formed the inductor through which the primary current was passed. The six cables, each of twelve strands, formed the induced portion of the apparatus, and the ends were connected to a commutator, so that they could be used either in parallel or series.

Fig. 21.



[35]The methods of construction and connection used in these attempts by Gaulard and Gibbs did not differ in principle from those of their predecessors. Gaulard and Gibbs also employed in these trials bi-polar induction apparatus. The efficiency of such apparatus can only be comparatively small, because the effects of magnetisation, and therefore of induction, are weakened to a great extent by the lines of force having to pass for the greatest part of their path through air instead of iron. Taking another view of such apparatus, as they have a ratio of transformation of 1:1, they must, with the employment of high potential, be connected in series.

Undoubtedly Messrs. Gaulard and Gibbs have in their time claimed certain things as new and of their own invention, namely, the arrangement of several separate induction coils together, the placing of the coils next to one another, and the winding of the wires parallel. These claims, however, have been condemned from all sides as unjustified. The employment of several coils has already been mentioned as patented by the brothers Bright on 21st October, 1852, and was again later on discovered by Poggendorf, Ruhmkorff, Foucault, and others. We have also shown, on page 11, that the placing of the coils next one another had likewise been invented by the same men 30 years earlier. The symmetrical arrangement of both coils, the primary and secondary, had also already been used. (See page 18.)[36]

But when, in spite of all this, we find Mr. J. K. Mackenzie^[5] maintaining that the Fuller transformer was non-polar, and further, that the following improvements must be ascribed to Messrs. Gaulard and Gibbs, viz.:—

1. The reduction of the primary and secondary wire-resistance to a minimum.
2. The attainment of the greatest possible coefficient of induction with the lightest apparatus.
3. The symmetrical arrangement of both coils.
4. The proportioning of the coils, so that the weight of metal in each is the same.

Seeing this, it must be thought that this gentleman either does or will not, understand the subject. Then if Gaulard has succeeded with his apparatus in obtaining some advantages as proposed in the above-mentioned clauses, Nos. 1 and 2, these advantages can be obtained to a much higher degree with non-polar transformers. This has been proven by Prof. Ferraris.^[6]

The improvements mentioned under Nos. 3 and 4 are only to be attained with bi-polar transformers after difficult and otherwise disadvantageous arrangements; for instance, the combination of the primary and secondary wires in a common cable, or, when the coils consist of ribbon wire, by the winding of the one inside the other. With non-polar transformers these improvements are already inherent. The Fuller transformer was just as much without poles as two horseshoe magnets are, with their like poles laid together.[37]

In all these systems with series connection of the transformers, the intensity of the current in the primary circuit must be held constant in order that it may be possible for the induction apparatus to maintain the secondary electromotive force constant. Notwithstanding this, constancy was not attained, but only one cause of the variations annulled. Another cause of the variations of the difference of potential at the secondary terminals of the coil still remained; this was the loss of potential due to resistance and self-induction, which increased with the load. The electromotive force of the secondary, and therefore of the primary coils, accordingly increases as the current in the secondary decreases. When no secondary current is flowing, the electromotive force in the primary and secondary coils is a maximum. We have consequently this disproportion that the smaller the output of the apparatus the greater the energy consumed. With the secondary circuit open and a constant exciting current, the energy used could be as much as ten times as great as under full load.

The disadvantages of this system are apparent; for, putting aside the loss of energy arising from the disproportion between produced and consumed energy, each change of load on the secondary circuit exerted a great influence on the primary circuit, and again on the secondary circuits of the other coils in the main circuit.

All the transformer systems already described were intended, as we see, for subdividing the current, and as fitting therefor we find the series [38]method of connection universally brought forward. With this method, owing to a rise in electromotive force which was dangerous to the lamps, &c., when only a part of those in the secondary circuit were extinguished, it was compulsory either to run the induction coil fully loaded or quite empty. Thus, when the number of lamps or other devices in use was varied, a regulation of the current strength and uniform working was either quite impossible, or only partly possible by unreliable and incomplete mechanical means. On this account no one succeeded with this method in carrying out a rational distribution of current by means of induction coils such as are required by the widespread demands for electric current from a central station.

The first to point out the disadvantages of the series method of connection was Rankine Kennedy, who had devoted himself wholly to the study of induction apparatus. These disadvantages he published in an article in the “Electrical Review” of 9th June, 1883. At the end of this article we find the interesting statement that transformers, when not connected in the primary circuit in series, as had been usual till then, but in parallel, form a self-regulating system of current distribution. Rankine Kennedy expresses this in the following words:—“In parallel arc, however, the secondary generator is a beautiful self-governing system of distribution.” At the same time, however, his article affords proof that the author then possessed only [39]a limited comprehension of the physical facts concerned, because he maintained, for instance, that the introduction of an induced counter electromotive-force in the circuit of an alternating current dynamo might constitute a means of regulation without loss of energy; however, it might be allowed, that he meant by these words one of these elements which must be present in a really rational system of distribution with the use of transformers, if it were not the case that at that time he was not aware both of the properties of transformers suiting them for such a connection as well as those which make them self-regulating in a system of distribution. Above all this he had at that time never thought of a transformer in the sense, the word is used to-day, that is, as an induction apparatus, which converts high into low tension currents. This is quite clear, as is seen from the end of the sentence before cited, as he says, “But what about the size of conductors for such a system? Prodigious!” Kennedy thought to all appearance that the parallel connection of transformers made possible self-regulation in the same manner as the simple direct parallel connection of incandescent lamps. While at the same time he imagined that on account of the small resistance of each coil the resistance of the net of leads must nearly vanish, therefore

he concluded that the parallel connection of such induction apparatus as he had in his mind's eye was impracticable.

The apprehension of Kennedy's ideas, as we have here stated, finds direct confirmation from the leading article in the "Electrical Review" of 9th June, 1883. At the end of this leader the editors say, that [40] "Mr. Kennedy's apparatus is an induction coil pure and simple." "Messrs. Gaulard and Gibbs will scarcely deny, nor can they deny, that the action of this particular construction of the coil is identical with that of his." In this sentence it is distinctly stated that the construction of Kennedy's induction apparatus is identical with that of Gaulard and Gibbs'. Kennedy accepted this statement in silence; if it had been otherwise, he would have protested in his next appearance in print.

In order to make possible the connection of transformers in parallel, the advantages of which it may be said Kennedy had augured, there was still much wanting. Above all there was wanting the idea of a transformer as meant at present, and an exact knowledge of its action. F. Gerald has expressed himself very suitably upon this point in the introduction to his report upon the trials made with the system of Messrs. Gaulard and Gibbs. ^[7]

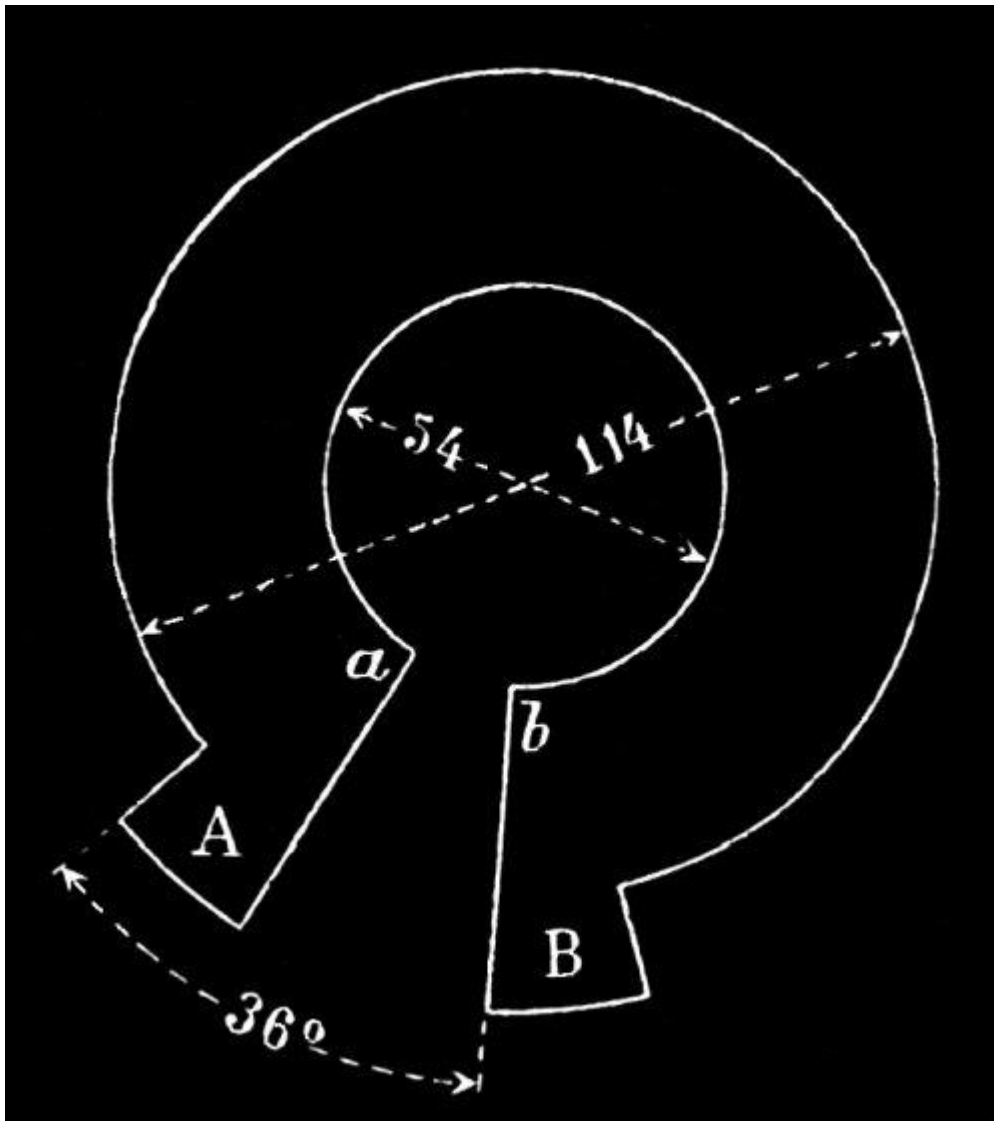
"La distribution de l'électricité comporte la solution d'un grand nombre de problèmes. Il ne suffit pas de se décider en principe et lorsqu'on a choisi la distribution en quantité (en supposant même, que l'un des procédés puisse être appliqué d'une façon exclusive, ce qui n'est pas certain), lorsqu'on a trouvé le moyen de régler le générateur et les récepteurs conformément au mode choisi, il reste encore à lever quantité de difficultés, à créer et disposer beaucoup d'organes auxiliaires." Gerald explained distinctly that it was not sufficient to determine only the method of connection, but there were still a considerable number of obstacles to be surmounted before the object could be attained.

[41] It has been a costly lesson, before the properties of transformers were known, which make them form a self-regulating system. Even in the year 1884 do we still find Messrs. Gaulard and Gibbs on the same false track as previously. It was in the Turin Exhibition where Messrs. Gaulard and Gibbs carried out their system upon a large scale, and where they also succeeded in gaining the interest of technical circles, and arousing general attention.

The transformers installed by Messrs. Gaulard and Gibbs in the Turin Exhibition were protected by the German patent, No. 28947, and this time again their transformers were wound with equal primary and secondary coils. The construction of the apparatus, as already explained, made it a necessary condition that the transformers

be connected in series, because only by this means could the high tension current be utilised. It was a necessary corollary of this method of connection that the converting of the high potential of the primary circuit into low potential, was performed, not by the ratio of the number of turns in the coils of the transformers, but in a certain manner by the subdivision of the electromotive force in the circuit.[42]

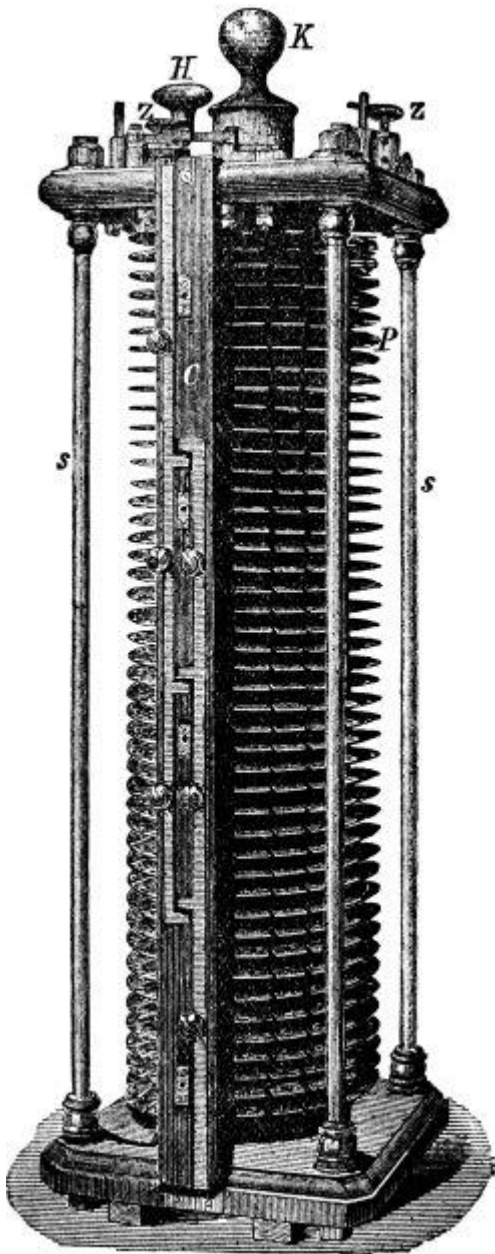
Fig. 22.



The special construction of the transformers used in the Turin Exhibition differed from the older apparatus in so far that both coils were formed of stamped out circular copper discs, which were soldered together by projecting teeth. The insulation was made of stamped-out paper discs. Both spirals were wound between one another. The building up of such coils was effected in the following manner (see Fig. 22a):—A red copper disc was first placed on the core, then insulation, upon this a black copper

disc, then again a red copper disc, and so on. Like colours of copper discs were then soldered together at the projecting teeth. In this manner there were produced two spirals running parallel with one another, there only being one layer of coils. The employment of such ribbon conductors had some advantages, namely, good use of the space at disposal for coils, and rapid cooling through the projecting teeth. They had, also, disadvantages, the chief of which was, that the conductors were of bare metal, so that a fault in insulation could easily occur.[43]

Fig. 22A.



In fact, several faults in the transformers in Turin did arise from this cause, the action of the coils being disturbed. Further attempts with similar coils were made, the station houses of Turin, Venaria, and Lanzo being lit for five consecutive hours. The circuit was about 80 kilometres long, the main lead being of chrombronze wire of 3·7 mm. diameter. At Turin there were 34 Edison lamps of 16 c.p. each, and a sun arc lamp; at Lanzo there were nine Bernstein lamps, 16 Swan lamps, [44]a sun arc lamp, and two Siemens' arc lamps. In the exhibition itself, there were nine Bernstein lamps, nine Swan lamps, and a sun arc lamp. In the Figaro Kiosk nine Swan lamps were fed from a small transformer.

As already related, the trials of Messrs. Gaulard and Gibbs' system at Turin had aroused in the widest circles the liveliest interest, and, consequently, the errors of the system soon became public. Thus we find in the technical literature of that time influential voices raised against the system, and pointing out its disadvantages.

Among others, Prof. Colombo read a paper during the course of the National Exhibition at Turin, the subject being the system of Gaulard and Gibbs. While doing sufficient justice to the good points of the system, he also said that although it solved the problem of carrying the electric current to great distances, it was in no way what it was represented to be, and what it should be: a system of distribution allowing the electric current from a distant central station to be led to meet the demands of any kind of consumer without any one of these interfering with the supply of current to any other. He characterised these drawbacks sharply, and very suitably, by the remark, that in the Gaulard and Gibbs system, each consumer drew properly his supply of current from his transformer, and not from a common network of leads always self-regulating, as is the case in every large installation with continuous currents. Prof. Colombo satisfied himself with this reference to its disadvantages, mentioning also what should be striven [45]after to make the system a perfect one, saying that the ideal electric lead system was one combining the advantages of the Edison central-station with that of Gaulard and Gibbs.

Prof. Colombo confined himself to these hints, and he must acknowledge that the means leading to the attainment of this purpose remained still to be found out.

The reproduction of this lecture by Prof. Colombo is placed before an article by Depréz in "La Lumière électrique,"^[81] in which latter the system of Gaulard and Gibbs is strongly criticised. Depréz showed that that system can have no claim to be new. He points also to the wants of the system, especially that of self-regulation, stating that the means remain still to be discovered, which would make possible the self-regulation of a system of distribution with transformers. He also says that Gaulard's

system of distribution had not solved this problem, and therefore could not be held to be practically useful.

We find the same view represented in an article by H. Roux,^[9] where he points to the enormous fluctuations which take place when the resistance in the secondary circuit is altered. Some of the figures vouching for his opinion we shall now reproduce. They were taken by M. Pietro Uzel, in Turin, in an observational way.^[10]

[46]The observations are only quoted so far that the Watts ΔI at the secondary terminals are still increasing; were they continued further the damning fact would reveal itself that as the power put in increased, the power given out would approach zero.

Taking account of these fluctuations, it is not possible to see how, as Mr. Roux says with justice, a distribution of current by this system can be made in an efficient manner. Mr. Gaulard in his reply, virtually assents to this article, but adds, that these variations could be prevented, if the cores of the transformers be shifted either by hand or automatically. Both methods would be expensive, and, besides, the automatic regulation would be unreliable.

No.	Primary Circuit.			External Resistance of Secondary Circuit.	Secondary Circuit.			Efficiency.
	Δ	I	I Δ	W.	Δ	I	I Δ	Δ
1	23·4	12·13	283·84	1·24	15·0	12·02	180·30	63·52
2	31·4	12·13	380·88	2·00	24·0	12·00	288·00	75·62
3	53·0	12·13	642·89	3·80	45·0	11·83	532·35	82·81
4	70·0	12·13	849·10	5·50	65·0	11·75	762·45	89·80
5	93·0	12·13	1128·09	7·53	87·0	11·58	1007·46	89·31
6	107·0	12·13	1297·91	9·00	102·0	11·31	1153·62	88·88
7	126·0	12·13	1518·38	10·60	119·0	11·13	1324·77	86·66

No.	Primary Circuit.			External Resistance of Secondary Circuit.	Secondary Circuit.			Efficiency.
	Δ	I	I Δ	W.	Δ	I	I Δ	Δ
8	145·0	12·13	1758·85	12·60	138·0	10·95	1511·10	85·35
9	159·0	12·13	1928·67	14·15	156·0	10·76	1678·66	87·03

It was at once recognised by all those interested in the subject, that this system made possible a subdivision, but by no means a distribution of current.

Before proceeding further with the history of the development of the transformer, let us for a little while take up the question, what [47]conditions are necessary for a practical and rational system of current distribution by means of transformers. As we have already explained in another part of this paper, the method of parallel connection, i.e., a system in which the difference of potential is held constant, is alone suitable. Depréz maintained in his time that the difference of potential between the terminals of the source of current must be kept constant. Should the distribution be made on this principle, the resistance of the network of leads must be very small, in order that with full load only a very small loss of electromotive force may take place in the leads. In the indirect system of current distribution, consequently, the tension at the secondary terminals of the transformers must also be maintained constant.

The question is now before us, "In what manner must the primary electromotive force vary to effect this?" Consider an iron core, having on two different parts round it, two rings of wire. This iron core may now be magnetised by bringing near to it in the line of its axis a permanent magnet. On drawing the latter quickly away, an electromotive force will be momentarily produced in both the wire rings, and the electromotive force will be proportional to the number of the disappearing lines of force. This number, in consequence of the dispersion of the lines of force, will be very different at different parts of the magnetised core. The induced electromotive forces in the windings of the wire will also be different. The equality of these [48]electromotive forces, which is so important, can only be attained if all the windings are in relatively the same position

with regard to the magnetic field. The circuits of both coils being closed, the one having a current flowing through it, the other through a suitable resistance, besides the condition mentioned in the last sentence, another must be fulfilled; this is, the internal resistance must be practically zero, i.e. the difference of potential between the terminals shall equal to all intents and purposes the total electromotive force.

We have now to examine how far the already observed constructions of transformers fulfilled these demands. A transformer in which the windings lie relatively in the same position to the magnetic field can quite well be bi-polar. All that is necessary for this is that the coils be wound on to the core next to one another; this is most simply managed in a transformer having a ratio of 1:1. This law was first determined by Maxwell. The apparatus of Strumbo shows such a method of winding already carried out.

Thus it may be seen that of bi-polar transformers, those which, with regard to the constancy of the secondary tension, are most suitable, are quite useless on account of their ratio being 1:1, although they are destined for the series method of connection.

The connection of proper transformers in parallel can only be made with such apparatus as, notwithstanding their ratio of transformation, possess windings having the same relative position to the magnetic [49]field—this is only the case with non-polar transformers. Besides this quality of non-polar transformers, their magnetic resistance is so low that the condition of very low internal resistance is easily fulfilled.

The following conditions of a self-regulating and economical system of current distribution with transformers result, therefore, from the foregoing explanations:—

1. The generator of current must give a great difference of potential as constant as possible at the terminals of the transformers, and also independent of the number fed.
2. The transformers must convert the current of high electromotive force into a current of such electromotive force as may be desired. The transformers must have a closed magnetic circuit (that is, they must be poleless), in order that all the primary and secondary turns shall possess, relatively to the magnetic field, a like position, also in order that the resistances of the primary and secondary coils shall be so small that they cause practically no loss of electromotive force.

Through the fulfilment of both these conditions, it is rendered possible to maintain the secondary tension constant by maintaining the primary tension constant, indifferently whether it is regulated automatically or by hand. To suit this, the transformers must

also be arranged into distributive stations of the second order, and derived in parallel from the main leads.

Zipernowsky, Déri, Bláthy, 1885.

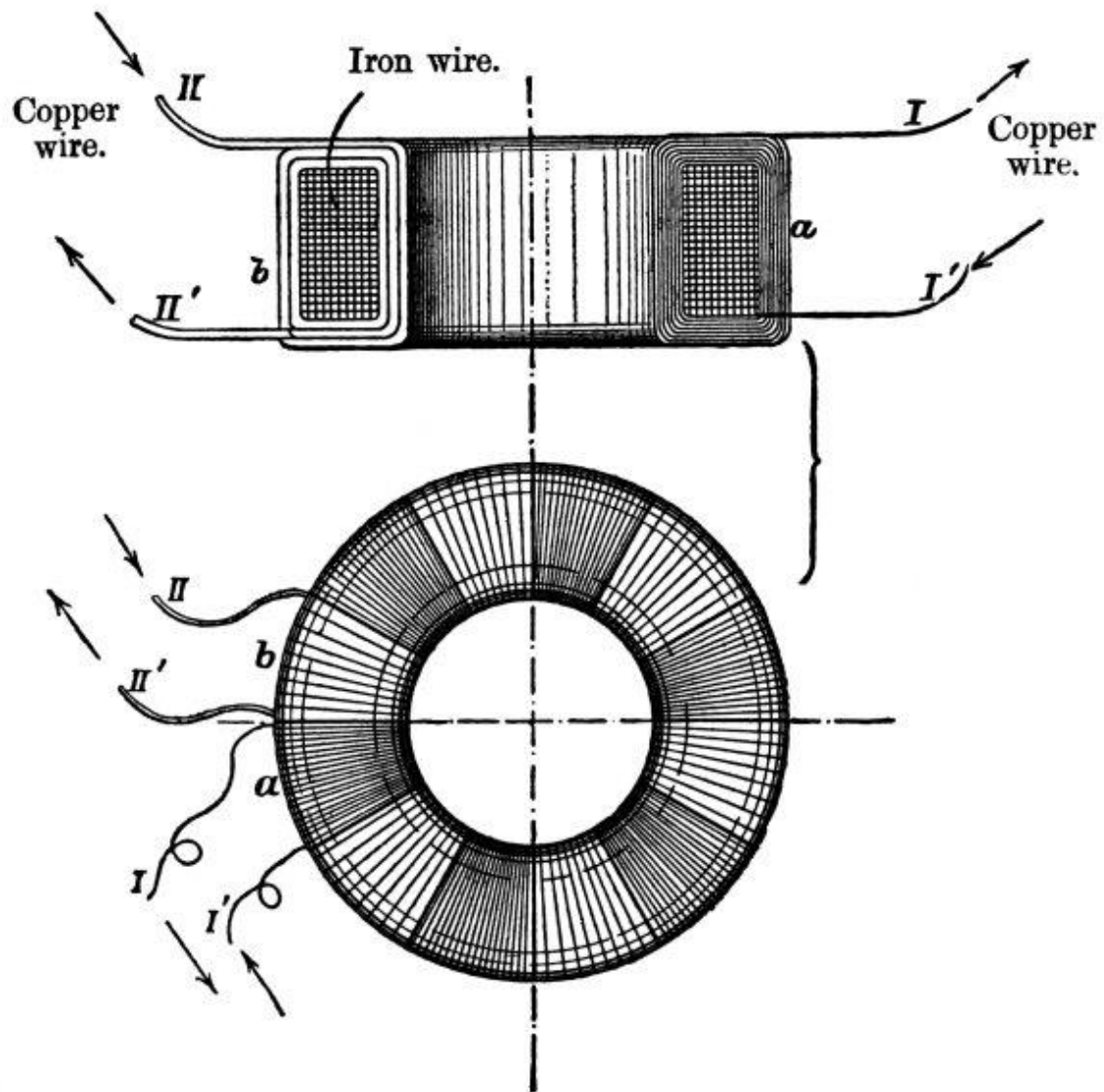
In May, 1885, a system of current distribution meeting all the just-mentioned requirements was publicly brought out, giving an illustration of a truly self-regulating system of current distribution. This was the system of Zipernowsky, Déri, and Bláthy.[50]

The first two patents concerning this system date from 18th February, 1885, and are entitled, "Improvements in the means for the regulation of alternating electric currents," No. 34,649, by Carl Zipernowsky and Max Déri, of Budapest; "Improvements in the distribution of alternating currents," No. 33,951, by Max Déri, of Vienna. The third patent is dated 6th March, 1885, and is entitled, "Improvements in induction apparatus for the purpose of transforming electric currents," No. 40,414, by Carl Zipernowsky, Max Déri, and Otto Titus Bláthy, of Budapest.

The system described in these three patents was immediately afterwards brought forward in the three exhibitions of Budapest, Antwerp, and London (Inventions Exhibition), arousing in technical circles a general and well-earned attention.

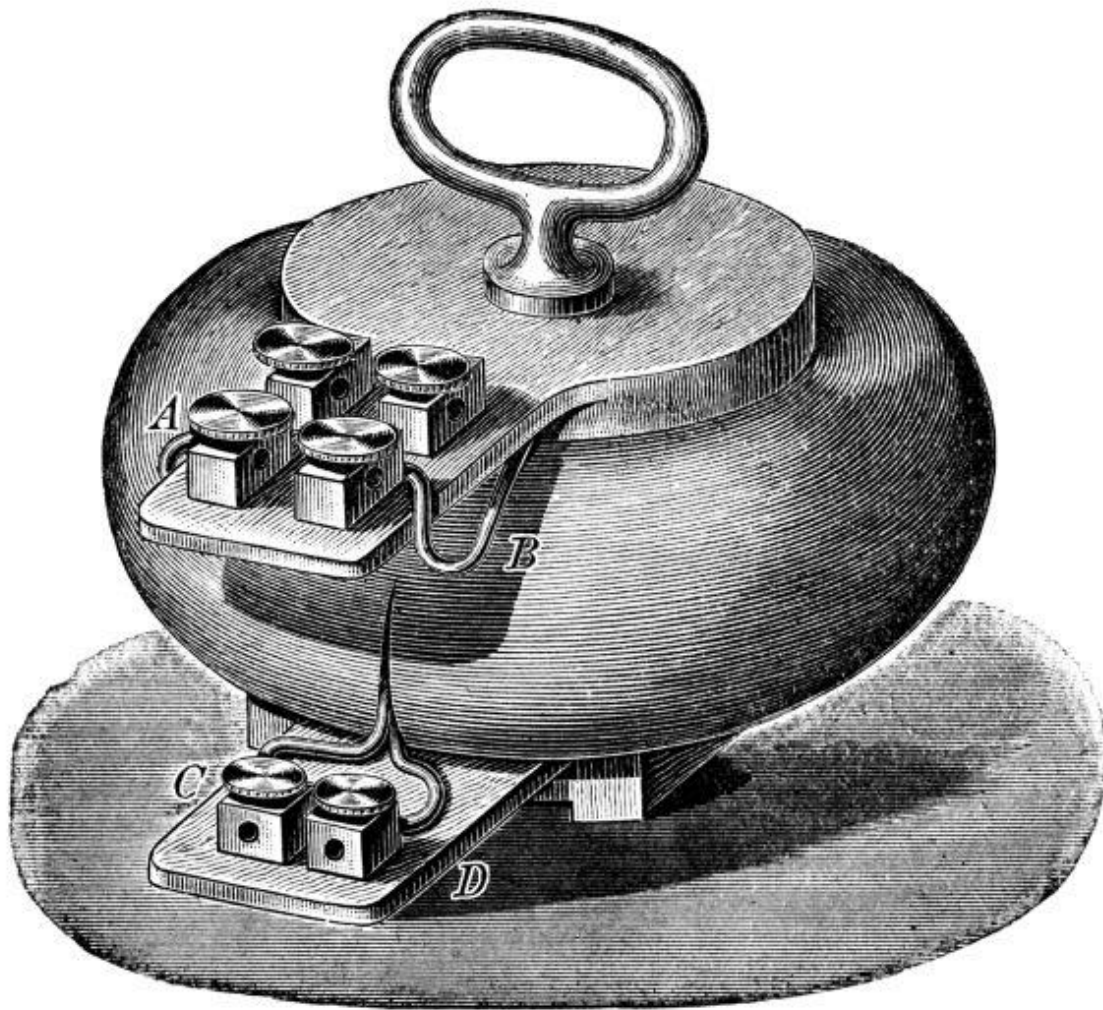
In the patent documents as well as in the earliest [\[11\]](#) articles in the journals concerning the system, two special forms of transformers are described, viz. that consisting of an iron core with the wire outside, and, secondly, that consisting of copper coils surrounded by iron wire. The transformers shown in Figs. 24 to 28 [51] belong to the last of these classes, that in Fig. 23 to the first. The fundamental principle upon which all these transformers are constructed is that the subdivisions of the iron core run perpendicularly to the copper wires. Transformers such as are shown in Fig. 25 having a ring-shaped iron core wound with copper wire at first employed, later the inventors used in preference the form represented in Fig. 23.

Fig. 23.



[52] In all these forms the principle is generally adhered to, that the magnetic resistance and the exciting power possess for each part of the length of the magnetic circuit the same value, and thus the formation of poles with the resulting dispersion of the lines of force is avoided.

Fig. 24.



This system procured for itself universal recognition, but especially in the Budapest Exhibition. There several exhibits within a radius of 1,300 metres were lit from a common central station. The several circuits were quite independent of one another, and lamps could be extinguished or lit in any one of them without anywhere producing a change in the intensity of the light, which could be perceived.[53]

Fig. 25.

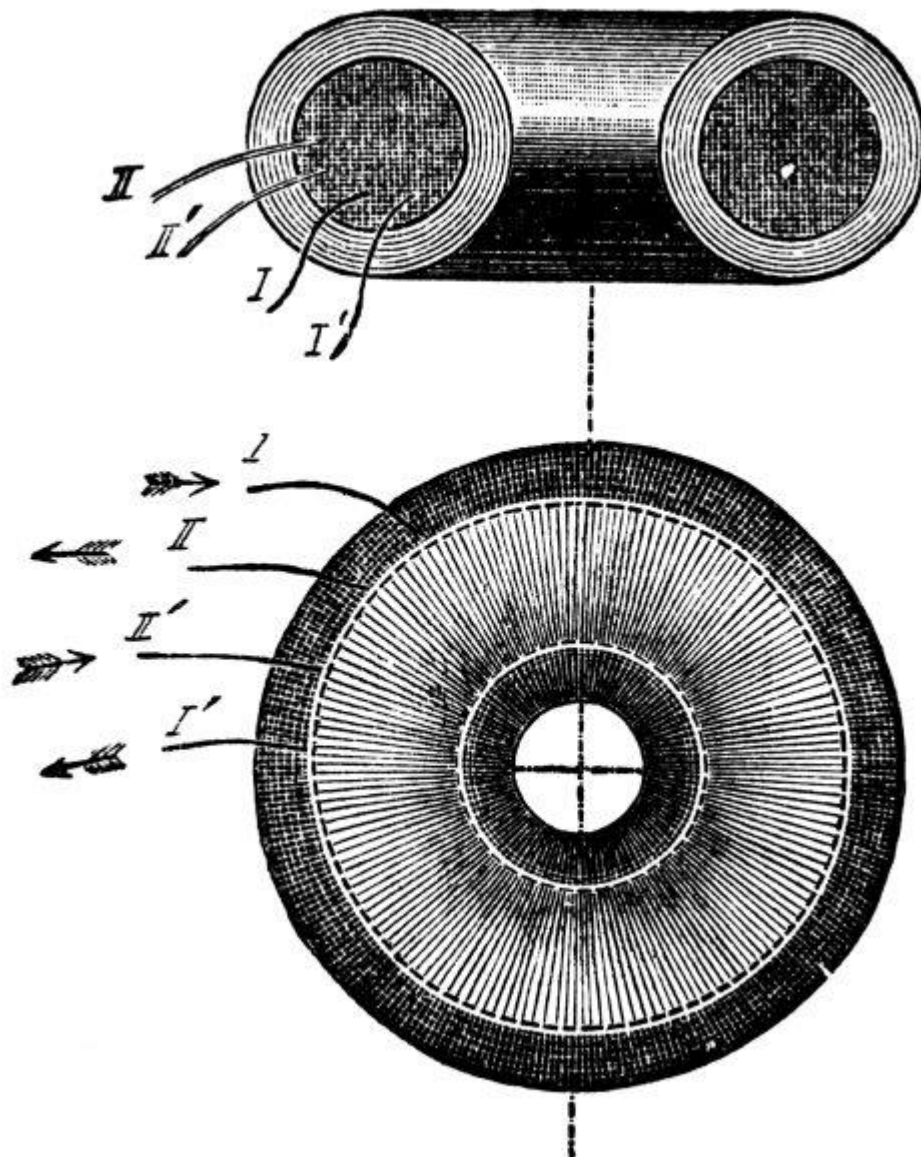
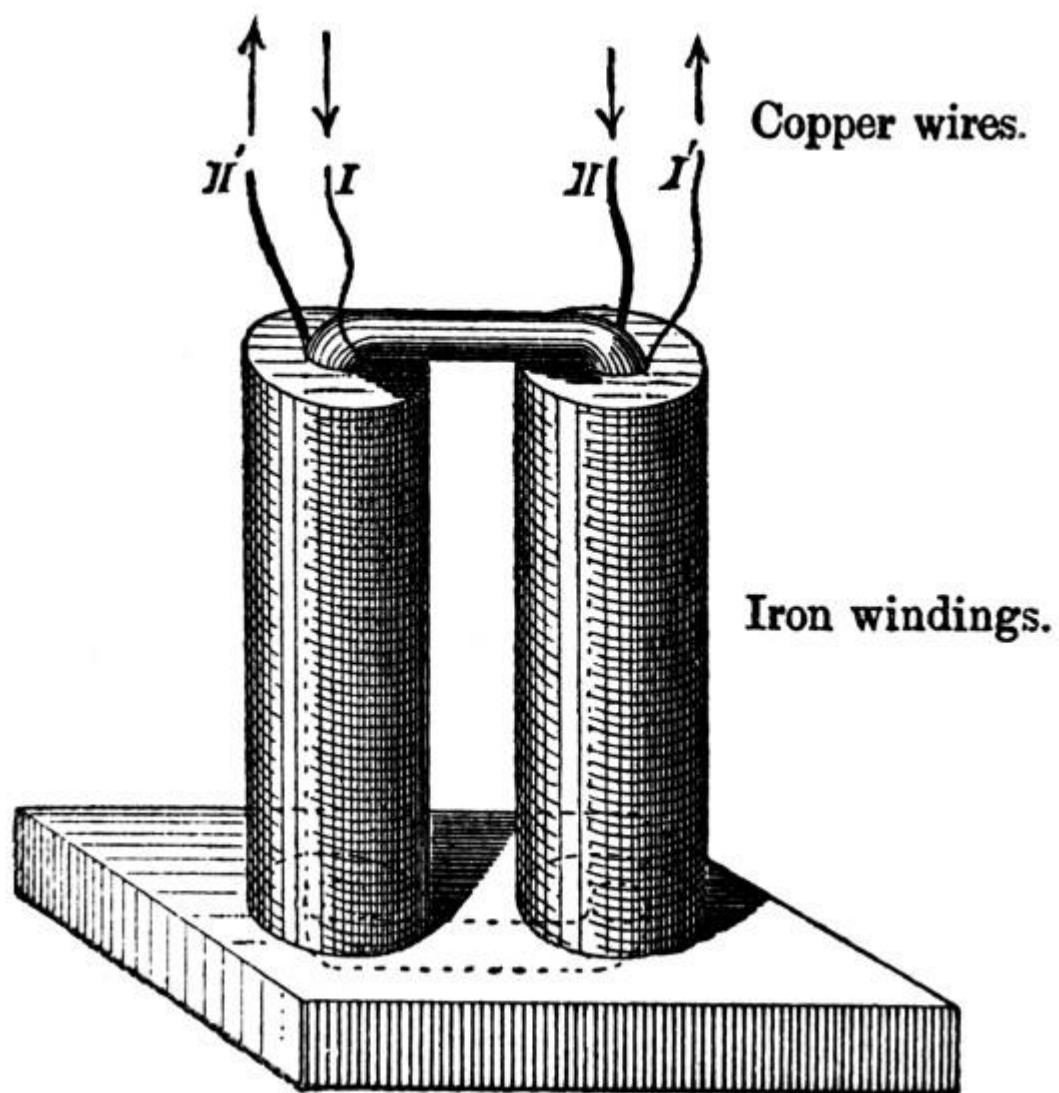


Fig. 26.



[54]

Fig. 27.

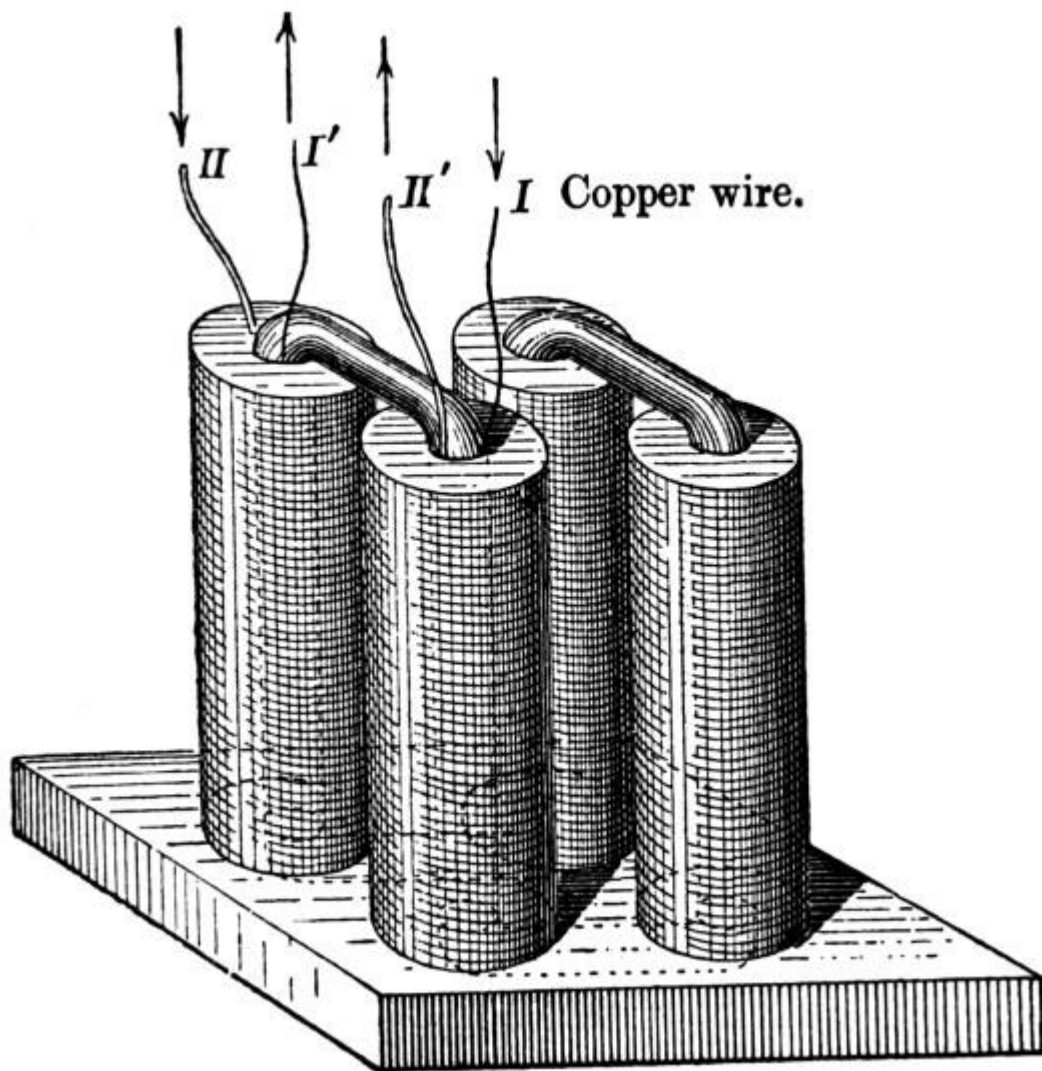
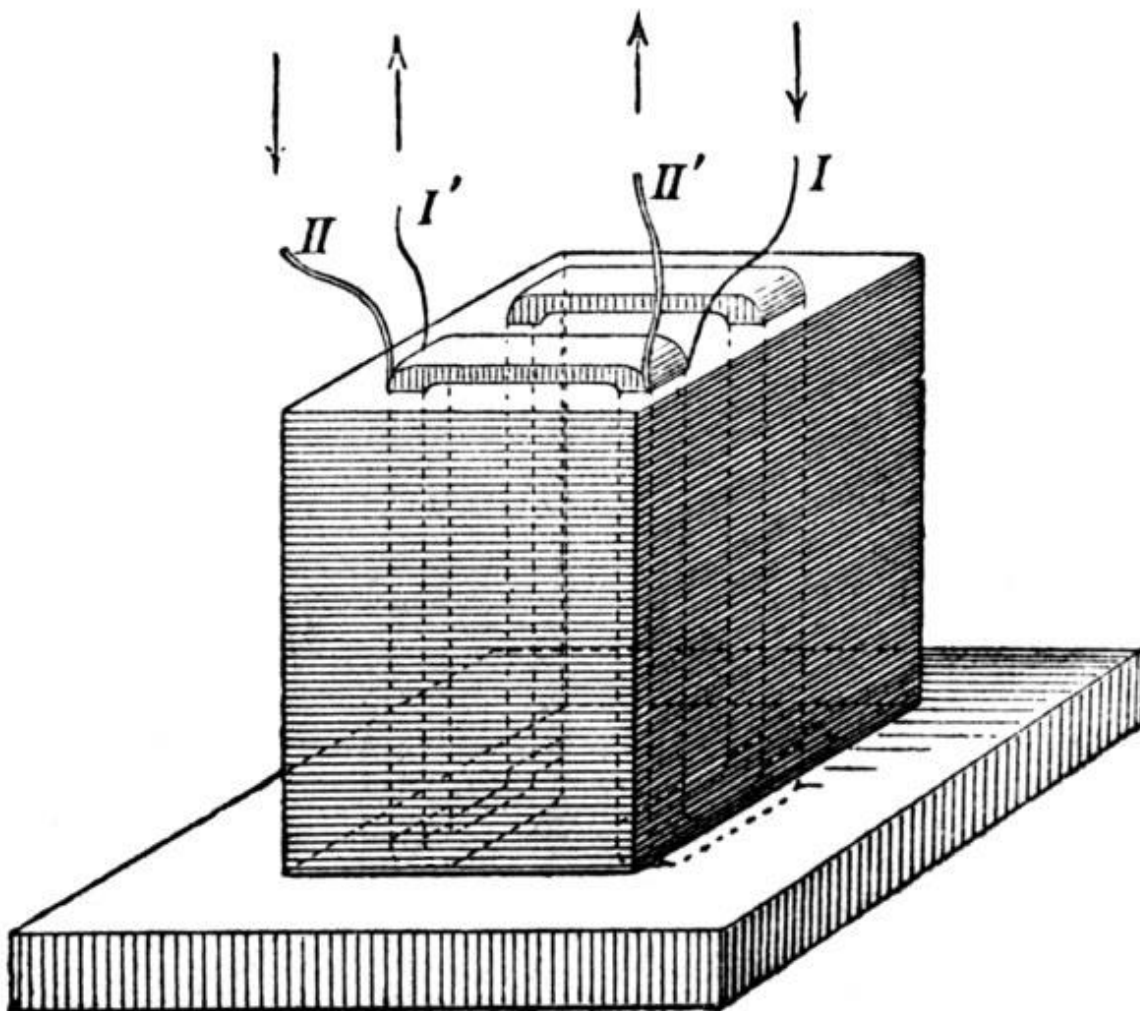
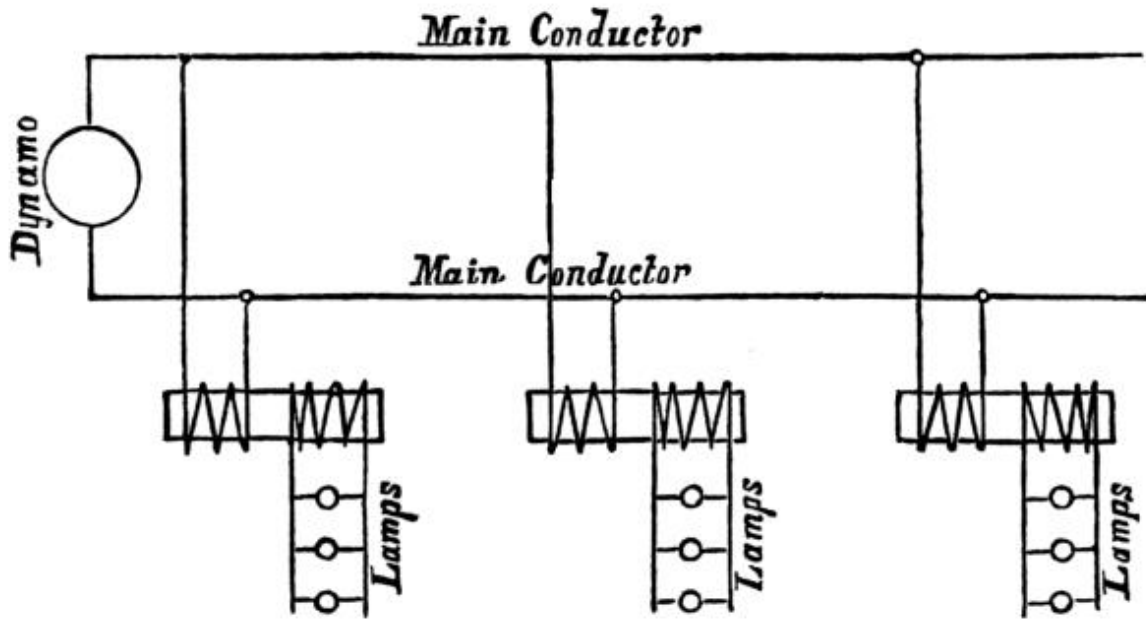


Fig. 28.



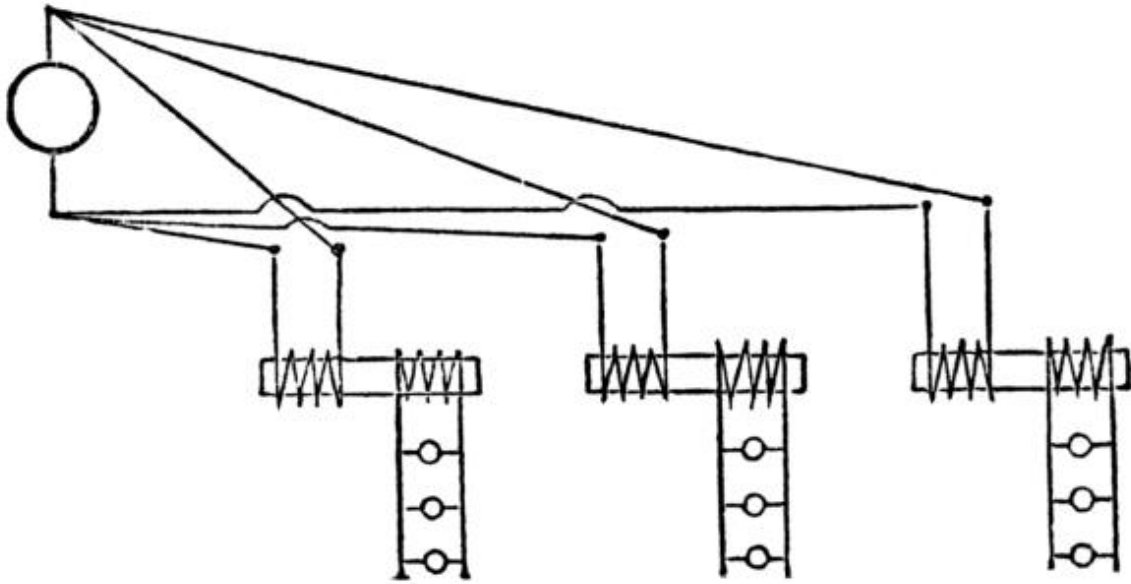
[55]

Fig. 29.



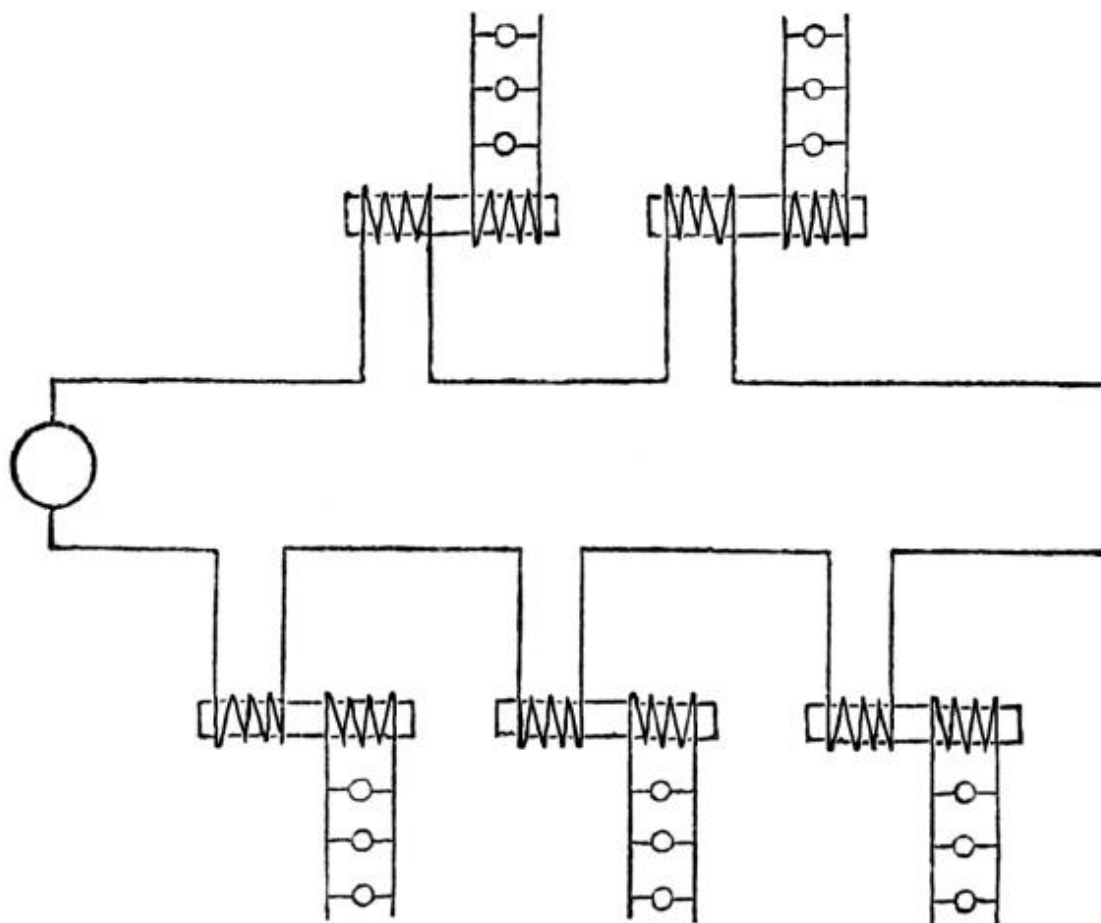
It was, therefore, in the year 1885 that the problem of current distribution by means of transformers was solved in a truly practical manner. The ideas which led the inventors to this thoroughly successful solution were then so unknown to practical and theoretical electricians, that it was long ere they were understood and appreciated. Even in February, 1886, such an electrician as Prof. Forbes maintained in his Cantor Lectures that the parallel connection of transformers was quite impracticable. He believed, namely, that a connection such as shown in Fig. 29 was useless, because the difference of potential at the generator diminished from the machine outwards, but that a connection such as shown in Fig. 30 must be used. According to [56]him, in a direct system of distribution each lamp should have a separate lead, and having regard to the great number of leads which would thus be necessary, he concluded that the series method of connection was the right one. One would suppose that Prof. Forbes was not aware of the weighty disadvantages of this method. However, that was not the case. He proposed, that with series connection the strength of current should be kept constant, and that each transformer should have an especial regulating apparatus—the raising or lowering of the core; which, by the way, is an arrangement impracticable in a well designed transformer. Such a regulating apparatus has lately been made automatic.

Fig. 30.



“This is,” says Prof. Forbes, “the last triumph, which after a series of troublesome experiments has brought us year after year nearer to the solution of the difficulties.” “I am not in a position to explain here [57]the *modus operandi*,” he says further, “but I have seen the apparatus working very satisfactorily.”

Fig. 31.



This apparatus has up till now not become known. The assertion that the troublesome experiments had brought us year after year nearer to the solution of the difficulties, is quite inappropriate. Just the opposite is the case; they have taken us year after year further away from the solution, until at last all was thrown overboard and a new commencement made.[58]

Profs. Rühlmann^[12] and Esson^[13] also gave vent to their opinions against the connection of transformers in parallel. In a like manner Messrs. Gaulard and Gibbs for some time after the Zipernowsky-Déri system was known pleaded for their own method of connection, until at last they were obliged, on account of the unpleasant experiences at the Grosvenor Gallery in London, to adopt the system of parallel connection, which they then at once employed at Tours.

There were, up till very lately, still many electricians who did not perceive the advantages of parallel connection, just for the simple reason that they were ignorant of the properties of the non-polar transformer, suiting the parallel system of connection for a rational system of distribution. Especially the one property of

transformers remained unknown to the literature devoted to the subject up to the year 1885, namely, that in transformers properly constructed the relation between the primary electromotive force and that of the secondary, remains unaltered notwithstanding any variations in the current taken out; also that if the primary electromotive force be kept constant the secondary would likewise remain constant, provided the transformer be connected in parallel.

It had taken 30 years, until at last the way was found leading to the desired result. We have already superabundantly explained that this direction was essentially different from that taken by all electricians until after Gaulard's time; that not only the methods of connection, disposition, and regulation of the system, but also the construction of [59]the transformers themselves had to be quite departed from, and apparatus constructed which obeyed totally other laws to those of the earlier forms.

If indeed earlier inventors proposed for other purposes magnetically-closed induction coils, the fame due to the birth of proper non-polar transformers, in which the whole of the primary and secondary turns have a like position relatively to the magnetic-field, first invented, carried out, and combined into a self-regulating system of current distribution, belongs undoubtedly to Messrs. Zipernowsky, Déri, and Bláthy.

It would have been thought that after the direct distribution of current to glow-lamps had taken up a determined position, it would not have been difficult to discover a self-regulating system of distribution with transformers. However, the fact shows this was not the case, for after the Edison lighting system was long known, we find such electricians as Haitzema Enema, Gaulard, and Kennedy, experimenting with the series system of connection; indeed the last of these even deters his colleagues from the attempt to run transformers in parallel, because he openly held the opinion that this method of connection was impracticable.

Aquí tenemos el desarrollo de la distribución de corrientes mediante medios de transformadores, tal como se completó en Europa. El americano Sin embargo, los electricistas facilitaron un poco el asunto. Lo hacen en silencio esperó hasta que la invención diera resultados útiles en Europa, y entonces simplemente lo importaban.[60]

El campo de hoy pertenece al paralelo método de conexión y tras la instalación en la fábrica de álcalis en Aschersleben fue destruido por una inundación, solo queda una instalación con conexión en serie, hasta donde sabemos; Esto es la que fue instalada en Tivoli, cerca de Roma, en el año 1886. Esto sin embargo, la instalación solo sirve para alimentar un número invariable de farolas, y por tanto no puede reclamar la

designación de una instalación para la distribución de corrientes eléctricas mediante transformadores.